

European Medicines Agency

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OVERVIEW OF COMMENTS RECEIVED ON DRAFT GUIDELINE ON VIRUS SAFETY EVALUATION OF BIOTECHNOLOGICAL INVESTIGATIONAL MEDICINAL PRODUCTS

Table 1: Organisations that commented on the draft Guideline as released for consultation

Add name followed by link to ir	ndividual received comment ((upon publication by Web Services)
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	Name of Organisation or individual	Country
1	Merck Sharp & Dohme (Europe) Inc.	Belgium
2	Biogen Idec	USA
3	European Generic Medicines Association (EGA)	Belgium
4	Lonza Biologics	United Kingdom
5	Investigational Medicinal Product Group (IMPG), subcommittee of the	USA
	International Society for Pharmaceutical Engineering	
6	Cambridge Antibody Technology (CAT)	United Kingdom
7	Parenteral Drug Association (PDA) Europe	Germany
8	Regulatory Affairs & Biological Safety Consulting (RBS)	Germany
9	European Federation of Pharmaceutical Industries and Association (EFPIA)	Belgium
	- European Biopharmaceutical Enterprises (EBE)	
10	Rentschler Biotchnologie	Germany

Table 2: Discussion of comment

GENERAL COMMENTS – OVERVIEW	
Comment and Rationale	Outcome
Question to trade associations ¹ Under what circumstances, and why, it might be appropriate not to test EOP cells as recommended in the guideline. Summary of position of trade associations:	The industry felt that testing EOP cells as provided for in the draft guideline was overly burdensome for the information that it provide. The BWP agreed with this and has totally re-drafted the guidance provided for this issue.
(PDA provided also comments in writing: see PDA comments for details).	
Question to trade associations Under what circumstances, and why, it might be appropriate not to complete virus clearance studies prior to initiation of phase III studies; what particular aspects of Q5A need not be addressed at this point in time, and in the opinion of industry what minimum data would assure the viral safety of phase III material. Summary of position of trade associations:	Again, the industry felt it overly burdensome to provide virus clearance data at this stage of development especially as the final production may well not be in place prior to the start of phase III trials. Industry also provided their own views regarding the data that should be provided to assure viral safety. The BWP agreed with and adopted their views and revised the guidance accordingly.
(PDA provided also comments in writing: see PDA comments for details).	

¹ On the basis of written comments received, further consultation of Industry via trade associations was undertaken through organisation of a scientific expert meeting on 12 September 2007 on the following topics:

⁻ Under what circumstances, and why, it might be appropriate not to test EOP cells as recommended in the guideline.

⁻ Under what circumstances, and why, it might be appropriate not to complete virus clearance studies prior to initiation of phase III studies; what particular aspects of Q5A need not be addressed at this point in time, and in the opinion of industry what minimum data would assure the viral safety of phase III material.

⁻ The factors that should be taken into consideration in a risk based approach to assuring viral safety and the factors that are not pertinent.

⁻ The application of a risk based approach for the viral safety of a novel cell line.

The following trade associations were invited: EFPIA/EBE, EuropaBio, PDA and EGA (EGA did not wish to participate).

Question to trade associations The factors that should be taken into consideration in a risk based approach to	Industry provided their views on what risk factors should be taken onboard. They coincide closely with the views of the BWP.
assuring viral safety and the factors that are not pertinent.	
Summary of position of trade associations:	
(PDA provided also comments in writing: see PDA comments for details).	
Question to trade associations	Industry provided their views on what risk factors should be taken
The application of a risk based approach for the viral safety of a novel cell line.	onboard for a novel cell line. They coincide closely with the views of
Summary of position of trade associations:	the BWP and the guidance has been revised accordingly.
(PDA provided also comments in writing: see PDA comments for details).	
Merck . The word "validation" is used in several contexts: (1) validation of viral	Accepted and clarified in the revision.
clearance/inactivation; (2) validation of materials; (3) demonstration of the	
"suitability" of analytical methods for early phase materials for which a tabulated	
summary of the validation is to be provided; (4) full validation of viral detection	
analytical methods for Phase III. Perhaps the word "validation" should be restricted to	
very specific and generally recognized uses. Alternatively, it may help to define the	
word "validation" for the various contexts in which it is used (i.e. Validation of	
materials means").	
Merck. Titles to section 4.2.4 and 4.2.5 are unclear ("Validation of materials"?), and	Accepted and clarified in the revision.
section contents appear to be special cases of the more general section on virus	
inactivation/removal 4.2.3. May we suggest sections 4.2.4 and 4.2.5 simply be	
renumbered as subsections of 4.2.5, so that it is clear that you are still relefting to virus	
inactivation/removal studies as appropriate for either Phase I/II studies or Phase III	
studies. Alternatively, replicate the titles of 4.2.4 and 4.2.5 using the same introductory title as 4.2.3 plus the Phase specific modifiers	
ECA vales we reason the initiative of the CHMP/PWP to develop a new guideline on virus.	A similar recommendation has been included in the revision
EGA welcomes the initiative of the CHWF/DWF to develop a new guideline on virus	A similar recommendation has been included in the revision.
The draft guideline was read also in conjunction with guideline ICH 05Λ	
(CPMP/ICH/295/95) ICH 05A requires that the demonstration of reproducible	
clearance involving non-specific and specific models should include "at least two	
independent studies" We recommend including a similar recommendation to the draft	
guideline under consideration or clarifying potential discrepancies between the two	
guidelines.	

IMPG: The IMPG Regulatory Sub Committee welcomes the opportunity to comment	Comments have been taken into consideration in the revision. It was
on this proposed guideline. It supports the requirement to assess the need and extent of	not felt that specific examples were useful.
viral safety studies through the different stages of development. The focus of the	
guidance should be on ensuring the safety of investigational medicinal products.	
Although this guideline is primarily directed at phase I and phase II product, there	
needs to be more guidance on the studies required for phase III products. Statements	
that studies are "essentially as described in ICH Q5A" are not helpful and further	
clarification is required. Recognition should also be given that the strategy taken for	
phase I and phase II products may be very different for phase III products.	
In places, the guideline does not provide specific enough guidance to some issues and	
therefore leaves room for interpretation. The BWP expert working group may consider	
an approach similar to ICH Q5A, where the body of document provides general	
guidance and specific examples are provided in an appendix/addendum to the main	
guidance	
Additional clarity needs to be given on which studies need to be completed before the	The approach to phase I, II and III has changed radically.
start of the phase III program and those studies that can be completed during the	
development program, so that they are complete prior to the submission of the	
Marketing Authorisation Application.	Generally for products outside of the Scope, there is no guidance and
Where products are excluded from the guidance (e.g. product containing recombinant	the development of future guidance is unclear and so this has not been
viruses) there should be a statement as to where appropriate guidance can be found or	included in the revision.
if guidance is going to be prepared.	
The term Investigational Medicinal Product (IMP) should be used throughout where	Note has been taken of the need to adhere to the use of the term IMP.
referencing the Clinical Trial Directive in context of clinical studies, terms such as	
"materials used" in trial requiring manufacture to GMP is misleading- only IMPs as	
defined in CTD are mandated to be made to GMP.	
IMPG : Section 4.2.1 The use of the ICH Q5A that was developed for commercial	A risk based approach is part of the guideline and the experience of
biopharmaceutical products approximately 10 years ago as a guideline for safety	industry with certain cell lines has been taken into account in the
testing for clinical products does not take into account the more current ICH Guideline	revision.
Q9 that approaches safety evaluation from a risk assessment approach. Given that	
there has never been a virus contamination of a biopharmaceutical product and that the	
standard cell lines used (e.g., CHO) in this industry have approximately 20 years of	
virus testing experience the conservative approach developed in Q5A may now not be	
appropriate. This is especially applicable for the limit of in vitro cell age testing where	
there is no data that demonstrates that as production cells age they become more	
susceptible to virus contamination. A risk based approach to cell bank testing should	
be employed in this guideline where the cell bank type and industry experience be used	
to determine the extent of testing required for clinical trials.	

IMPG: Section 4.2.4: We agree with the paragraph beginning with: "In general, in	No response required.
order to make use of data from such a step, the step should have been carefully	
evaluated, including a thorough study of the process parameters that affect virus	
reduction". This is consistent with our definition of a "robust" viral clearance step,	
which is a requirement for modular approach.	
IMPG: As indicated in different chapters of this draft guideline (Section 4.1, 4.2.2,	This has been taken onboard and a risk-based approach is included in
4.2.3 and 4.3) the viral safety evaluation for biotechnological medicinal products	the revision.
should take into account assessment of the biological raw materials (especially animal	
or human derived) used in production. To date, within EU Health Authorities, there	
exists a wide interpretation of requirements associated with raw materials of biological	
origin. The current guideline should also address this topic considering risk-based	
approaches for early development regarding type and origin of raw material, its process	
conditions and testing, as well as its use in the manufacture of the medicinal product.	
RBS	No response required.
1. Principle considerations:	
• The guideline is highly welcomed. The virus safety assessment of IMPD's is	
differently handled in the individual Member States at present. It is therefore a great	
step forward if principles are defined that assure a harmonized methodology in the	
entire EU.	
The current draft of the guideline provides an approach to manufacturer's to use in-	
house data for demonstrating the virus safety of an IMP and defines criteria that can be	
applied to decide which data are relevant and applicable. This considers the current	
situation where virus safety data were generated in the last decade that might be	
applicable to new products if they are similar to previous products and if they are	
produced under similar conditions. This is a great step forward as well.	

RBS	
• The current draft of the guideline differentiates the requirements for virus	Accepted. The revision has altered the recommendations
validation studies for products in early and late phase of development. In referring to	considerably on this point.
the requirements of the CPMP/ICH/295/95 (ICH Q5A) guideline when IMP's in late	
development are considered ('validation studies should be performed essentially as	
described by ICH Q5A') it remains unclear which data are required in the IMPD for	
phase III clinical trials and what is additionally be required for the MAA dossier. The	
request to provide a complete data package to demonstrate the capacity of the	
manufacturing process to remove/inactivate viruses according to ICH Q5A is not	
realised at present before phase III clinical trials are completed. It would be beneficial	
to extent the guideline in this point and provide clear guidance in differentiating	
between the requirements laid down in ICH Q5A for marketing authorization and the	
requirements that should be applied to materials in later stage of development (phase	
III).	
• It is mentioned that in-house virus validation data might be used for an MAA;	In-house data for clinical material is included in the guidance.
it should be considered to allow the use of such data for clinical material in late	
development as well.	
RBS	Accepted. Guidance has been altered and clarified on this point.
• Another concern is the qualification of the cell line for production of the IMP.	
Complete testing of EOP cells according to ICH Q5A is required in the draft guideline.	
This does not correspond to the test regime applied at present. As for virus validation	
studies, a stepwise approach for testing 'end of production cells'/'cells at the end of the	
in-vitro cell age' should be considered. In an early phase of product development MCB	
cells are cultivated for a relative short period of time; 'cells at the end of the in-vitro	
cell age' might be far away from 'end of production cells' (EOP) in an early stage of	
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RBS	
2. Some formal comments:	
• The abbreviation should be used consistently, i.e. 'ICH Q5A' or 'Q5A'.	Abbreviation use noted but not felt to be a problem.
• The ICH Q5A guideline does not use the term 'validation' but uses the term	The term 'validation' (for viral clearance studies) has been avoided
'evaluation'. This should be considered also in this guideline.	and clarified where used.
• 'Robustness' in ICH Q5A considers the effectiveness of virus	'Robustness' term is used but not related to ICGH Q5A, and a brief
removal/inactivation stages for a broad range of viruses. If the term robustness is used	explanation in the revision is provided.
in this draft guideline according to the definition of the CPMP/BWP/268/95 guideline,	
this should be clarified.	
PDA : The draft guidance is much welcomed. It is well-written with the main concepts	No response required.
being clearly outlined.	
PDA : We are, however, concerned that the document has an implied expectation that	Accepted and taken onboard in the revision.
(1) cell culture manufacturing process are set early in development and do not evolve	
as the products proceed in development or (2) that extensive testing should be required	
between each production run, if even minor changes are made. Neither of these two	
scenarios is in alignment with the current practice of clinical product development. In	
reality, clinical runs of the same product in development can have varying cell culture	
lengths and concomitant varying cell age (measured as cell doublings). Changes are	
common because of increasing demand as products traverse phase 1 though 3, because	
of improvements in the cell cultures strategy that increase productivity, product	
uniformity and other quality attributes, and because of scale changes. The draft	
guideline states each time there is an extension of the cell age the limit of <i>in vitro</i> cell	
age studies must be repeated; in effect multiple studies would need to be performed for	
each new product. Successful products can have many production runs during clinical	
development in order to meet the demands of large clinical trials; each one may have	
an incrementally increased cell age. These studies can require 4-6 months of testing	
because the assay panel includes in vivo studies and co-cultivation studies for	
retroviruses. We feel that this requirement would have the impact of discouraging cell	
culture process optimization, possibly even negatively impacting product consistency	
optimized during this development process.	

PDA : We are also concerned about the stated requirement in draft guideline that viral	Accepted and taken onboard in the revision.
clearance validation studies conforming to ICH Q5A should be performed prior to the	
use of investigational products in Phase III clinical studies. In general, full	
conformance with ICH guidance documents is an expectation for marketed, not	
investigational, products. We fully agree that viral safety is a very serious concern; this	
principle should not be compromised. However, the current industry practice for phase	
III trials does not include full conformance with each aspect outlined in ICH Q5A for	
virus clearance studies. Instead, industry takes a holistic approach for each	
investigational product by evaluating all the components of the viral safety program in	
place (e.g. careful raw material selection and testing, well characterized and tested cell	
lines, demonstration of robust clearance by the process of enveloped and non-	
enveloped model viruses, etc). Given the excellent safety record of industry as a whole	
in assuring the viral safety of investigational biopharmaceutical products, we feel that it	
is warranted to allow flexibility to conduct the Q5A viral validation studies during	
phase III clinical development instead, with the requirement to submit full reports later	
in the marketing authorization application.	
PDA: Please consider the following additional points:	
- Regarding the testing and validation requirements for phase III products, different	Accepted and language issues addressed in the revision.
sections of the document word EMEA's expectations differently. We provide	
examples of the different wording in our detailed comments below. Please consider	
unifying the language describing testing and validation expectations in the different	
sections of the draft.	
- PDA welcomes the concept of in-house experience in the draft document. We feel	It is felt that the revision adequately addresses the use of
that acceptance of in-house virus validation experience will streamline product	chromatography.
development and improve product safety. Our one concern is that we feel that in-house	
data for chromatography steps is probably more robust and reliable than the draft	
document allows. We feel that manufacturers with extensive experience with virus	
removal by chromatography can provide examples of this robustness and reliability; we	
would welcome a more extensive discussion of this issue.	
- We would like clarification about when raw data for virus testing and virus validation	The provision of raw data has been clarified in the revision (section
will be requested for submission. In our opinion, provision of raw data should be	4.3).
initied to special situations only, e.g., when a novel technique is used.	
PDA: Concerning individual points outlined above, we ask the BWP to consider	i nis was undertaken.
meeting with the representatives from PDA who contributed to these comments.	

EFPIA & EBE support the development of guidance to facilitate the harmonisation of technical requirements required for studies to assess the viral safety of investigational medicinal products (IMPs). In particular the recognition in the draft guideline that a risk-based approach, where the potential safety risk of viral infection is balanced against the potential benefit of the therapy, the stage of development, the patient population, and other key factors, is very welcome. EFPIA & EBE also welcome the acceptability of a standardised "platform" approach to virus evaluation studies for investigational studies, where similar processes are used for similar types of products.	No response required.
It is recognised that some of the harmonised guidance provided in ICH Q5A <i>Viral</i> <i>Safety Evaluation of Biotechnology Products Derived from Cell Lines of Human or</i> <i>Animal Origin</i> is relevant and applicable in part to IMPs, to differing extents depending on the stage of development. However the <u>completion</u> of viral safety evaluation studies conducted in accordance with the full scope of ICH Q5A is applicable to products only at the time of the Marketing Authorisation Application. Therefore the application of the requirements of ICH Q5A to IMPs in general is of significant concern to EFPIA & EBE members, particularly the expectation that its scope should be applied in full prior to initiation of Phase 3 studies, unless otherwise justified. This recommendation is of concern for two reasons: 1) It does not take into account the application of a risk-based approach based on the potential viral safety risk of the IMP which is advocated in other parts of the guideline and; 2) It limits the scope of the guidance on IMPs to Phase 1 & 2 clinical studies. The arbitrary differentiation between IMPs used in Phase 1 & 2 studies and IMPs used in Phase 3 studies is not considered appropriate, nor is it scientifically justified, as it takes no account of the potential risk of viral contamination of an appropriately qualified risk-based approach.	Accepted. These criticisms have been taken fully into account in the revision.
On a practical level, given completion of studies in accordance with ICH Q5A can normally only be conducted once the manufacturing process has been fully developed, and the fact that the Phase 3 manufacturing process is rarely identical to the final manufacturing process for commercial product supply, such a requirement would result in delays to initiation of Phase 3 clinical studies, and the duplication of many studies, with no demonstrable benefit to patient safety.	Accepted/see above
EFPIA & EBE members consider that the position outlined in the draft guidance with regard to expectations that Phase 3 studies be conducted in accordance with ICH Q5A is too restrictive. Further elaboration of the guidance is required to define the data expectations for inclusion in the IMPD for a Phase 3 clinical study for different scenarios based on the risk/potential benefit assessment.	Accepted/see above.
©EMEA 2004 Detailed comments are provided below, and are ordered according to the priority: Critical, Major and Editorial. EFPIA & EBE members welcome the opportunity to	B Page 9/59

EFPIA/EBE (Ed) Throughout document : The term "fermentation" is typically associated with manufacture using microbial cell lines and should be replaced with "cell culture" to avoid confusion and to align with the scope of the guideline. Replace "fermentation" with "cell culture".	Done.
EFPIA/EBE (Ed) Throughout document : The term "Validation" is present throughout the document, however is not used in Q5A. Replace the term "validation" with "evaluation" to be consistent with ICH Q5A. Replace "validation" with "evaluation".	Comment accepted. Usage of the term 'validation' has been addressed.
MHRA: The document initially appears to be very prescriptive, particularly with regards the requirement for viral validation of phase III products being equivalent to that expected for products at time of marketing authorisation approval. It should be noted that products in phase III stage of development will not necessarily make it through to MAA, and that the potential expectation of a completed report of the full viral validation for a phase III product before the trial commences is likely to delay clinical studies and the late stage development programme. However, on closer reading, the prescriptive nature of the document is apparently undermined by the necessity for a number of defined requirements, in any number of undefined	The comment is no longer valid and the guidance on this aspect has been revised considerably. The phrase 'unless otherwise justified' is no longer used.
Finally it is generally observed that the document is sufficiently loose to allow continuing differences in MS requirements for viral safety evaluation of biotech IMPs and hence will not necessarily lead to increased harmonisation.	The revised guidance should be more focused.

SPECIFIC COMMENTS ON TEXT

1. INTRODUCTION

Line no. +	Comment and Rationale	Outcome
paragraph		
no.		
IMPG	Replace "materials" used in trials with IMPS, as only IMPS, defined in	Done.
Section 1	Clinical Trial Directive, are required to be made to GMP. Similarly	
Introduction	replace "products" with IMPs.	
2^{nd} and 3^{rd}		

paragraph	Ensure correct terminology throughout the document where using IMPs as defined in Directive 2001/20/EC.	
2. SCOPE		
Line no. + paragraph no.	Comment and Rationale	Outcome
IMPG Section 2, Scope 2 nd paragraph	Provide clarification where guidance for products excluded from this guide and used in clinical trials, may be found, e.g. for products that contain recombinant viruses.If it is intended to issue such guidance at a later date, then this should be stated.	No guidance is available and it is inappropriate to state what might be available in the future.
IMPG 2. Scope, 3 rd paragraph, 2 nd sentence	Validation is typically done when the final manufacturing process is developed, which may occur prior to during Phase 3. Suggest replacing"for Phase III materials" with"during Phase III," validation studies should be performed as described by ICH Q5A (see section 4).	The guidance regarding when to conduct viral reduction studies has been revised.
IMPG Section 2 Scope 3 rd paragraph	Clarify what validation studies "essentially the same" as described in ICH Q5A means. It is unlikely that all studies will be completed at the time of commencing Phase III clinical studies.	The revision no longer makes this comment. Agreed and guidance revised with this in mind.
RBS 2. Scope of the guideline	Third paragraph, 2 nd sentence: Provided that the MCB was fully characterized according to ICH Q5A it should be allowed to apply an stepwise approach to cell line testing. It might be useful do cover the principle in this sentence keeping the more detailed information in chapter 4. Current Text: However, it will be clear that the bulk of the guidance provided is directed towards materials for phase I and II studies since for phase III materials, validation studies should be performed essentially as described by ICH Q5A (see section 4). The text should be revised to the following :	Comment accepted. The revision no longer makes any such statement.

	However, it will be clear that the bulk of the guidance provided is directed towards materials for phase I and II studies since for phase III materials the ICH Q5A guideline recommendations related to testing cells at the end of in vitro cell age and performing virus validation studies should be taken into account (see section 4). The guideline does not apply	
EFPIA/EBE (Cr) Section 2 Paragraph 3 Line 35	"However, it will be clear that the bulk of the guidance provided for validation studies is directed towards materials for phase I and II studies since for phase III materials, validation studies should be performed essentially as described by ICH Q5A (see section 4)." This sentence should be deleted and Section 4 amended accordingly. ICH Q5A is intended to apply to commercial products, not to IMPs. Viral validation studies for the commercial manufacturing process are typically performed in parallel with Phase 3 studies, not prior to Phase 3. Delete sentence and amend Section 4 accordingly.	Comment accepted. Sentence deleted and section 4 amended.
EFPIA/EBE (Ed) Section 2 Paragraph 2 Line 30	 "Thus, the guideline covers monoclonal antibodies and recombinant DNA derived products " Monoclonal antibodies are recombinant DNA derived products. Also, the scope should be clarified as to only cover vaccines obtained through recombinant DNA technology (recombinant proteins) and should clearly exclude inactivated vaccines and live attenuated vaccines. Replace with: "Thus, the guideline covers recombinant DNA derived products including recombinant protein subunit vaccines. but does not apply to products that contain recombinant viruses such as vaccines or gene therapy products using viral vectors. This does not include other types of vaccines such as inactivated and live attenuated vaccines and products that contain recombinant viruses such as gene therapy products using viral vectors. Products derived from hybridoma cells grown <i>in vivo</i> are also excluded from the scope of the guideline." 	This comment has been partially addressed in the revision. Monoclonal antibodies produced <i>in vitro</i> from hybridoma cells are not viewed by everyone as recombinant DNA products.
EFPIA/EBE	Reword statement "Viral safety requirements for all clinical development phases, from the first clinical studies in humans up to	Done.
Section 2	pivotal clinical trials, are addressed".	

Paragraph 3 Line 34	Replace with: "This document outlines the viral safety requirements applicable to all stages of clinical development."	
4.1 GENERA	L PRINCIPLES	
Line no. + paragraph no.	Comment and Rationale	Outcome
Merck Page 4 Sec 4.1 line 4	Perhaps not all raw materials need be tested for viral contaminants.Consider rephrasing for clarity of expectations.Add "as appropriate" after "raw materials": "thorough testing of the cell line and of all raw materials as appropriate"	Agreed and re-phrased as appropriate.
EGA 4.1 para 1	The guideline states "the aim of virus safety studies for biotechnological IMPs is to demonstrate an acceptable level of safety for clinical trial subjects" We would welcome the elaboration of the term "acceptable level".	Not addressed as too subjective/impossible to define, but should be clearly understood by all.
IMPG Section 4.1 2 nd paragraph (i)	Delete "all" raw materials and replace with "animal derived " raw materials or use the words "as appropriate. Such testing for all raw materials is not relevant e.g. inorganic salts.	Comment accepted. This has been re-phrased as appropriate.
	ICH Q5A allows for appropriate treatment (e.g. heat) of raw materials in lieu of testing.	Comment accepted. A risk-based assessment of raw materials of biological origin has been introduced (4.2.2).
	Use the phrase "animal derived raw materials" rather than "all raw materials"	Comment accepted. This issue has been addressed.
RBS 4.1.General principles	As a general principle, a stepwise characterisation of the cell line used for production should be accepted. If so, the proposed paragraph should be inserted after the second paragraph	Comment accepted. These issues have been addressed in the revised guideline.
	It is proposed to insert this text as an additional paragraph after the second paragraph: Cell line qualification is needed. It requires testing of the MCB according to ICH Q5A as well as testing of cells at the end of the in-	

	vitro cell age (end of production cells (EOP) see 4.2.1.). The testing program for EOP cells should be defined considering (a) the stage of development, (b) the use or non-use of animal derived raw materials during cell cultivation, (c) other risk factors for contamination if identified and (d) the in-house experience with the cell line. The defined program for cell line qualification must be justified as described in Section 4.2.1	
RBS	The current third paragraph should end after the third sentence and a	Comment accepted. These issues have been addressed in the revised
4.1.General	new paragraph should be started with the fourth sentence because it	guideline.
principles	covers both, cell line testing and virus validation studies.	
	However, the guidelines did not address this point	
	The following general factors should be considered in justifying the	
	omission of any of the	
EFPIA/EBE	"The viral safety of a licensed biotechnological medicinal product is	Comment accepted. This has been addressed in the revision and
(Maj)	assured by three complementary approaches involving (i) thorough	aligned with Q5A.
Section 4.1	testing of the cell line and of all raw materials for viral contaminants,	
Paragraph 2	(ii) assessment of the capacity of downstream processing to clear	
Line 49	infectious viruses and (iii) testing the product at appropriate steps for contaminating viruses (see ICH 05A) "	
	ICH O5A does not require "thorough testing of all raw materials" –	
	only those of animal or human origin. Additionally, by appropriate	
	selection of raw materials, where other techniques are used to assure	
	suitability (e.g. heat treatment), additional testing of raw materials may	
	be reduced or not be necessary.	
	Align with Q5A and clarify:	
	a) selecting and testing cell lines and other raw materials (of human or	
	animal origin), including media components, for the absence of	
	undesirable viruses which may be infectious and/or pathogenic for	
	humans; b) assessing the capacity of the production processes to clear	
	infectious viruses; c) testing the product at appropriate steps of	
	production for absence of contaminating infectious viruses.	
EFPIA/EBE	As indicated in different chapters of this draft guideline (Section 4.1,	Comment accepted. This has been taken on board and addressed in
(Maj)	4.2.2, 4.2.3 and 4.3) the viral safety evaluation for biotechnological	the revised guideline.
Section 4.1,	medicinal products should take into account assessment of the	

4.2.2, 4.2.3 and 4.3	biological raw materials (especially animal or human derived) used in production. To date, within EU Health Authorities, there exists a wide interpretation of requirements associated with raw materials of biological origin. The current guideline should also address this topic considering risk-based approaches for early development regarding type and origin of raw material, its process conditions and testing, as well as	
	its use in the manufacture of the medicinal product. Add statement to 4.2.4	
	"The viral safety evaluation for biotechnological medicinal products should take into account assessment of the biological raw materials (especially animal or human derived) used in production. A risk-based assessment focusing on the type and origin of raw material, its process conditions and testing, as well as its use in the manufacture of the medicinal product, is an acceptable approach to the assessment of viral safety".	
EFPIA/EBE (Ed) Section 4.1 paragraph 3 Line 56	Further clarity is required outlining the cases where a reduced programme is appropriate. Remove cross-reference to Case A and B and replace with explicit text.	Comment accepted. The appropriate text has been clarified although retaining reference to Case A and Case B; it was not felt necessary to provide explicit text.
EFPIA/EBE (Ed) Section 4.1 paragraph 3 Line 57	Correct cross reference to Section 4.2.4 "A reduction in the validation studies may also be relevant based on demonstrated in-house experience (see Section 4.2.4)."	Cross reference is not felt to be necessary in the revised text.
EFPIA/EBE (Ed) Section 4.1 paragraph 3 Line 57	"Such in-house experience may also be applicable to the data requirements of an MAA; however, the guideline does not address this point." This statement is outside of the scope of the proposed guideline and should be deleted.	Comment accepted. Statement has been deleted.
EFPIA/EBE (Ed) Section 4.1 paragraph 3	"potential exposure to adventitious contamination" It is unclear how assessment of potential exposure to adventitious contamination would be assessed. Clarity is required, or otherwise the bullet point should be removed.	Potential exposure to the environment e.g. operators could occur when materials are not wholly contained in sealed units. It was not felt necessary to expand on this bullet point.

Line 65	Further clarity is required, or otherwise the bullet point should be removed.	
4.2 VIRAL SA	AFETY	
Line no. + paragraph no.	Comment and Rationale	Outcome
IMPG Section 4.2, last phrase	Clarification as suggested. Add reference to relevant guidance regarding serum and viral testing. Change "e.g. serum, being used during fermentation" to "e.g., "if serum is used during fermentation" Add reference to guideline for serum: CPMP/BWP/1793/02.	Comment accepted. This text is removed in the revision and reference added.
IMPG	Also in this section, there is a huge jump from Phase I and Phase II materials to expectations in MAA. Further guidance for Phase III is recommended.	Comment accepted. This precise text is removed and the point is addressed further in the revision.
4.2.1 CELL L	INES	
Line no. + paragraph no.	Comment and Rationale	Outcome
BIOGEN 4.2.1	Section 4.2.1 states that end of production (EOP) cells should be "tested as per Q5A, unless otherwise justified". Please clarify what studies would be required in order to justify the absence of EOP cell testing. Specifically, if enhanced screening of each bioreactor harvest will be required, what would the testing be required to encompass. Definition of the studies required to justify the absence of EOP cell testing	Comment accepted.
LONZA Section 4.2.1/ paragraph 3/	Further clarification is sought regarding the terminology used in this section which makes reference to " limit of in vitro cell age/end of production (EOP) cells". According to our understanding these terms can mean different things.	Comment accepted. This has been addressed and clarified in the revision.

line1	The glossary in ICH Q5A defines in vitro cell age as "A measure of the	
	period between thawing of the MCB vial(s) and harvest of the	
	production vessel measured by elapsed chronological time in culture,	
	population doubling level of the cells or passage level of the cells when	
	sub cultured by a defined procedure for dilution of the culture". Cells at	
	the limit of in vitro cell age, are generally understood to be cells taken	
	<u>beyond</u> their in vitro cell age (ie beyond the routine age of a typical	
	culture) at a maximum generation number validated for the production	
	purpose. Whilst no definition can be found for "end of production cells	
	(EOP)" it is our understanding that EOP refer to those cells present in	
	the culture at or just prior to harvest. Therefore EOP cells may or may	
	not be cells at the limit of in vitro cell age.	
	Further clarification regarding the terminology used would facilitate a	
	better understanding of the guidance document, specifically with	
	respect to the point at which virus testing of the cell line should be	
	performed.	
LONZA	Whilst a key driver of this guidance document is risk management, it is	Comment accepted. This has been addressed and clarified in the
Section	unclear whether the guidance is recommending that for all cell lines	revision.
4.2.1/	used in clinical studies, cells beyond their in vitro cell age/cells at the	
paragraph 3/	limit of in vitro cell age should be fully characterised as per ICH Q5A.	
line 5	Would partial or indeed no virus characterisation of cells beyond their	
	in vitro cell age be permitted provided an appropriate risk assessment	
	has been performed and the absence of such testing is justified based on	
	previous experience and/or knowledge of the cell line?	
LONZA	No distinction has been made in the guideline between the testing	Comment accepted. This has been addressed and clarified in the
Section	performed on a cell line used in a continuous process and that used in a	revision.
4.2.1/	batch process. Clarification on this point would additionally facilitate a	
general	better understanding of the appropriate point at which virus testing of	
	the cell line should be performed. For example some virus tests may	
	require viable cell cultures (eg TEM) therefore for a batch process, cells	
	taken at or just prior to harvest when the viability is low are not	
	suitable. Some flexibility regarding the point at which virus testing is	
	performed is therefore requested	
IMPG	Cells at the limit of in vitro cell age (end of production (EOP) cells)	Comment accepted. This has been addressed and clarified in the
Section 4.2.1	should be derived from the scale used for the intended clinical batch	revision.
Paragraph 3	and similarly should be tested as per Q5A, unless otherwise justified".	
sentence 1	The expectation of this draft for Phase I/II trials is to have full cell line	

-		1
	testing done on cell banks, regardless of their stage of development. The	
	Q5A bases the testing requirements on the stage of development of the	
	product, whereas, this draft guideline does not.	
	Our concerns with the draft guideline are two fold; 1) the expectation of	
	a set cell culture manufacturing process early in development and 2)	
	that there would be extensive testing required between each production	
	run, if any changes are made during development. Neither one of these	
	scenarios are in alignment with clinical product development. Clinical	
	runs can have varying cell ages between production runs; and as the	
	draft guideline states each time there is an extension of the cell age the	
	limit of <i>in vitro</i> cell age studies must be repeated. These studies would	
	require 4-6 months of testing because these assays include in vivo	
	studies and co-cultivation studies for retroviruses. There can be many	
	production runs during the clinical development process with possibly	
	each one with of increasing cell age.	
	Considering, that to date, transmission of a virus through the use of an	
	approved biotechnology medicinal product has never been reported the	
	requirement for full testing at the limit of in vitro cell age is	
	disproportionate and unnecessary with regard to ensuring patient safety.	
	On the other hand, it generates a high additional burden for industry	
	developing products for early clinical trials.	
	For EOP cells we suggest that a risk-based approach to viral safety	
	testing is applied taking into account the nature of the cell line and its	
	susceptibility to harbouring infectious retroviruses as well as the in	
	house experience of the company with such cells. This should apply	
	likewise for testing of EOP cells to qualify a WCB if this WCB is	
	established during early clinical phases, i.e. prior to Phase III.	
	In this context, we suggest that additional testing at the EOP cell level	
	should be suspended for well-characterized cell lines especially CHO	
	cells that have for more than 20 years demonstrated to not harbour an	
	infectious retrovirus. Adventitious viral safety testing is sufficiently	
	covered by routine testing at the unprocessed bulk level. For other cell	
	nnes such as NSU cell lines, we propose an appropriate testing regimen	
	particularly locused at endogenous retroviruses.	

	The requirement to using the "same scale" as used for the clinical batches goes contradicts with the requirements outlined in Q5A, where it is stated under 3.) that "The limit of in vitro cell age used for production should be based on data derived from production cells expanded under pilot-plant scale or commercial scale conditions to the proposed in vitro cell age or beyond." . Using production scale is not generally regarded necessary and should, therefore, be deleted from the guideline.	
	Suggest to revise paragraph 3, sentence 1, as follows:	
IMPG Section 4.2.1 Paragraph 3 sentence 2	 "Viral safety testing at the end of production should follow a risk-based approach taking into account the nature of the cell line used, its susceptibility to harbouring infectious retroviruses as well as the in house experience of the company with this cell line. In general, ICH Q5A should be consulted in the setup of testing regimen, although full Q5A conformant testing may not always be warranted in early development stages (clinical phase I and II). The company should provide a rationale for its testing approach. "Any change in the production process that results in an extension of the in vitro cell age such as by the introduction of a WCB or by change in scale, will require re-assessment of EOP cells.". Although every change needs to be assessed for impact, not all changes will result in the need to reassess the EOP cells. Assessment of changes should be more general and not be restricted to extension of <i>in vitro</i> cell age alone. 	Comment accepted. This has been addressed and clarified in the revision.
	Suggest to revise as follows: Any significant change in the cell bank system or the cultivation process may require a reassessment of the viral safety of the product and may entail partial or full retesting at the end-of-production level.	
IMPG Section 4.2.1 Paragraph 6 sentence 2	"The replacement of in vivo tests such as MAP/HAP/RAP tests by in vitro testing for the exclusion of specific adventitious agents, e.g. by validated PCR or cell-based assays, is being investigated by several manufacturers. Such an approach is not peculiar to assuring the viral safety of IMPs but would be applicable also to an approved product and ultimately will require full validation of these alternative tests and a	The revised guideline avoids making reference to what might be required for approval of a product – where the draft version did so, there was criticism of this. Qualification of analytical procedures is addressed in 4.2.5.

	general acceptance of them by regulatory agencies."	
	Suggest to revise as follows: Such an approach is not peculiar to assuring the viral safety of IMPs but	
	would be applicable also to an approved product and requires full	
	validation of these alternative tests.	
	Otherwise, please state what will define general acceptance of PCR or	
	cell based replacements for MAP/HAP and RAP.	
IMPG	Applicable to an approved should be deleted, as the scope of this	Comment accepted. The revised guideline now avoids making
Section 4.2.1	document is not for approved products. More clarification and	reference to what might be required for approval of a product.
last	conclusion in this paragraph is needed.	
paragraph		
	Delete phrase "but would be applicable also to an approved product	
	and"	
CAT	Clarification is sought of the intention of this section which refers to	Comment accepted. This has been addressed and clarified in the
Section	testing for viruses, as per ICH QSA, of "Cells at the limit of <i>in vitro</i> cell	revision.
4.2.1/	age (end of production [EOP] cells)".	
paragraph	According to our understanding, these are different entities. Cells at the	
3/line 1	finite of <i>in vitro</i> cell age are those cells at the maximum permitted	
	generation number for production supported by validation data. On the	
	other hand EOP cells are those in the culture medium at the time of homest. Such cells may be may not be at the limit of in vitre cell are	
	We believe the intention is to permit ICH OSA testing of cells either at	
	the and of production or at the limit of in vitro call age	
	the end of production of at the mint of <i>m vitro</i> cen age.	
	Cells at the end of production [EOP] or preferably cells at the limit of in	
	vitro cell age should be derived from	
САТ	For the purposes of detecting endogenous virus or viral particles, there	Comment accepted. This has been addressed in the revision.
Section	may be value in testing production cells during fermentation at the time	commone accepted. This has been addressed in the revision.
4.2.1/add	of their peak viability. This is because certain viral tests such as reverse	
new sentence	transcriptase detection are more sensitive at this stage of cell life.	
to the end of	Furthermore, when cells are at low viability, such as at EOP or at the	
paragraph 4	limit of <i>in vitro</i> cell age, there may be interference by e.g. DNA	
	polymerase, which could lead to false positive results.	
	For the purposes of optimising virus detection, consideration should be	
	given to the testing of production cells during fermentation at the time	

	of their peak viability.	
RBS	It should be considered to implement here requirements for the different	This has been addressed in the revision.
4.2.1. Cell	level of testing in early/late clinical development. It seems possible to	
line	refer to the risk-based approach or to provide very detailed guidance in	
Qualification	this section. This requires however a more detailed discussion.	
third	The proposed text provides only a wording for a more general approach	
paragraph:	in listing the aspects which should be considered.	
	Proposed Text:	
	<i>End of production (EOP) cell should be derived from the scale used for</i>	
	the intended clinical batch and similarly should be tested as per Q5A,	
	unless otherwise justified. A risk based approach should be applied in	
	defining the test regime considering (1) the nature of the cell line and	
	presence of infectious retroviruses, (2) the use or not-use of animal or	
	human derived materials during cell cultivation, (3) the stage of product	
	development as well as (4) the in-house experience with such cell lines.	
RBS	The current fourth paragraph covers a general issue namely the	Comment accepted. This has been addressed in the revision.
4.2.1. Cell	importance of considering contamination with retrovirus. This	
line	paragraph should therefore be re-located. It should be added after the	
Qualification	second paragraph of this chapter, i.e. before testing is considered in	
fourth	detail.	
paragraph		
	Proposed change:	
	The current text of the fourth paragraph should be implemented as third	
DDG	paragraph of Chapter 4.2.1.	
RBS	It should be allowed the use the experience with a well established cell	Comment accepted. This has been addressed in the revision.
4.2.1. Cell	line with regard to cell line characterization. Therefore the sentence	
line	should be amended as proposed:	
qualification,		
	Proposed amendment of the text (new text is printed in italics): Where a validated in house call bank is used by a manufacturer to	
	derive individual coll lines expressing different biophermaceuticals	
	viral sofety information for that call bank aga support call line	
	characterization and in specific cases (o.g. data on susceptibility to a	
	vide renge of viruses) can contribute to the overall virus seferty	
	evaluation	
PDA	The guidance draft requests testing of FOP cells "unless otherwise	Comment accented. This has been addressed in the revision
гла	The guidance draft requests testing of EOP cens unless otherwise	Comment accepted. This has been addressed in the revision.

91	justified". However, the next sentence, implies that both WCB AND	
	EOP have to be tested in that it sets up requirements that appear to ask	
	for mandatory testing in two cases: if a WCB is set up or the	
	manufacturing scale is changed. This requirement goes beyond ICH	
	Q5A in that each new WCB would necessitate testing EOP. The	
	language should be clarified. For example, the meaning of	
	"reassessment" in this context is not clear. Does it really mean testing is	
	mandatory or is a risk assessment is possible instead? An alternative	
	wording for the paragraph is proposed which is meant to better describe	
	the intention of the current wording. Please consider this together with	
	the comment on line 95, which deals with changes during development.	
	We make this comment in the context that to date, transmission of a	
	virus through the use of an approved biotechnology medicinal product	
	has never been reported. We feel that the requirement for full testing at	
	the limit of in vitro cell age is disproportionate and unnecessary with	
	regard to ensuring patient safety. On the other hand, it generates a high	
	additional burden for industry developing products for early clinical	
	trials. For EOP cells we suggest that a risk-based approach to viral	
	safety testing should be applied instead taking into account the nature of	
	the cell line and its susceptibility to harbouring infectious retroviruses.	
	The risk based approach should also include in house experience of the	
	company with such cells. This should apply likewise for testing of EOP	
	cells to qualify a WCB if this WCB is established during early clinical	
	phases, i.e. prior to Phase III.	
	In this context we suggest that additional testing at the EOP cell level	
	should be suspended for well characterized cell lines especially CHO	
	cells. CHO cells have been used by industry for more than 20 years and	
	have been demonstrated to not harbour infectious retrovirus	
	Adventitious viral safety testing is sufficiently covered by routine	
	testing at the unprocessed bulk level. For other cell lines such as NS0	
	cell lines we propose an appropriate testing regimen particularly	
	focused at endogenous retroviruses.	
	"When established, a WCB should be tested as outlined in Q5A,	
	chapter III A 2."	
1		

	Suggest to revise paragraph 3, sentence 1, as follows: "Viral safety testing at the end of production should follow a risk-based approach taking into account the nature of the cell line used, its susceptibility to harbouring infectious retroviruses as well the in house experience of the company with this cell line. In general, ICH Q5A should be consulted in the setup of testing regimen, although full Q5A testing may not always be warranted in early development stages (clinical phases I and II). The company should provide a rationale for its testing approach.	
PDA 93	The requirement to test EOP cells grown at the "same scale" as used for the clinical batches contradicts with the requirements outlined in Q5A. For example Q5A states under (3) that "The limit of <i>in vitro</i> cell age used for production should be based on data derived from production cells expanded under pilot-plant scale or commercial scale conditions to the proposed in vitro cell age or beyond." .Growing EOP cellsat production scale, even when it is a smaller clinical production scale, is not generally regarded as necessary and should, therefore, be deleted from the guideline.	Comment accepted. This has been addressed in the revision.
PDA 95	Although it is common industry practice to assess each process change for potential product impact; many changes undertaken during development are minor and not expected to impact the growth of viruses or the susceptibility of cells to viral infection. Thus, we believe that many changes can be made without a reassessment of the EOP cells. A risk based approach to this issue is warranted and the assessment of changes should be left more flexible and not be focused on the extension of <i>in vitro</i> cell age alone. Suggest to revise as follows: A change in the cell bank system or the cultivation process may require a reassessment of the viral safety of the product and may entail partial or full retesting at the end-of-production level.	Comment accepted. This has been addressed in the revision.
PDA 95	We have suggested revisions for the following language: "Consequently, it may be useful for manufacturers, at their first assessment to examine cells taken beyond their in vitro cell age in order to allow expansion of the cells during development." Suggest to revise as follows: Based on the risk assessment, it may be useful for manufacturers to examine cells taken beyond their in vitro	Comment accepted. This has been addressed in the revision.

	cell age in order to cover further expansion of the cells during development. The risk assessment should consider the type of cell substrate used to produce the investigational product and the in-house experience of the firm.	
PDA 102	A more flexible and clear definition of the "difference" of biopharmaceuticals should be provided. For example, if the same type of product, for example monoclonal antibodies of the same subclass, is expressed in the same transfected parental cell line, it seems excessive to test each new cell bank with the whole battery of assays on a product- by-product basis? "can contribute to the overall virus safety evaluation. I.e., if a series of monoclonal antibodies of the same subclass is expressed in the same parental cell line using the same transfection protocol under controlled conditions, testing for relevant viruses such as endogenous retrovirus and adventitious agents by in vitro co-cultivation methods only might	It was not felt that this guidance should be provided; however such reduced testing is provided for in unprocessed bulks, see 4.2.3.
EFPIA/EBE (Cr) Section 4.2.1 paragraph 3 Line 85-86	"Cells at the limit of in vitro cell age (end of production (EOP) cells) should be derived from the scale used for the intended clinical batch and similarly should be tested as per Q5A, unless otherwise justified". The requirement to use the 'same scale' as used for the clinical batches contradicts the requirements outlined in Q5A, where it is stated that 'The limit of in vitro cell age used for production should be based on data derived from production cells expanded under pilot-plant scale or commercial scale conditions to the proposed in vitro cell age or beyond'. A risk based approach should be taken to the virus safety testing of EOP, taking into account the nature of the cell line and its susceptibility to harbouring infectious retroviruses as well the in house experience of the company with such cells. This should apply likewise for testing of EOP cells to qualify a WCB if this WCB is established during early clinical phases, i.e. prior to Phase 3. In this context we suggest that additional testing at the EOP cell level can be postponed for well characterized cell lines, for example CHO cells that have more than 20 years demonstrated to not harbour an infectious retrovirus. Adventitious viral safety testing is sufficiently covered by routine testing at the unprocessed bulk level. For other cell	Comment accepted. This has been addressed in the revision.

	lines such as NS0 cell lines we propose an appropriate testing regimen particularly focused at endogenous retroviruses. The term "cells at the limit of in vitro cell age" may be misinterpreted in a way that prolonged cultivation beyond production time is generally required. For clarity, only the term "end of production (EOP) cells" should be used.	
	The following clarifying sentences should be added:	
	"End of production (EOP) cellsshould be derived from a minimum of one production batch representative of the intended clinical batch. For Phase 1, 2 and 3 study material, where well characterised cell lines are employed, the postponement of EOP testing can be justified by (i) testing MCB for endogenous and adventitious viruses; (ii) testing of the unprocessed bulk harvest of every batch for the absence of adventitious viruses; (iii) testing of at least one batch of unprocessed bulk harvest for retroviruses and retroviral particles; and (iv) validation of the virus removal capabilities of the process. For well-characterised cell lines, it is expected that EOP testing should begin in parallel with the initiation of Phase 3 clinical studies however it is not required for such data to be presented in the Clinical Trial Application."	
EFPIA/EBE (Ed)	"Any change in the production process that results in an extension of the in vitro cell age such as by the introduction of a WCB or by change	Comment accepted. This has been addressed in the revision.
Section 4.2.1	in scale, will require re-assessment of EOP cells".	
Paragraph 3 Line 87	Although every change needs to be assessed for impact; not all changes will result in the need to reassess the EOP cells. Assessment of changes	
	should be more general and not be restricted to extension of <i>in vitro</i> cell age alone.	
	Suggest to revise as follows:	
	"Any significant change in the cell bank system or the culture or purification processes may require a reassessment of the viral safety of	
	the product and may entail partial or full re-assessment of the EOP	
	cells".	
EFPIA/EBE	I nere is no precedent or definition for the term "validated in house cell hank" However ICH OSD describes this same concept as a	Kelerral to a validated in house cell bank has been removed in the
Section	"characterized parental cell bank". Terminology should be aligned with	

4.2.1.	adopted ICH guidance documents.	
Paragraph 5		
Line 94	Replace "validated in-house cell bank" with "characterized parental cell	
	bank".	
EFPIA/EBE	This paragraph is considered generic and ambiguous, and further	This statement has been fully revised/virtually deleted. The issue of
(Ed)	clarification is required. The guideline should be explicit regarding the	qualification of analytical techniques is dealt with in section 4.2.5.
Section	acceptability of such replacement techniques.	
4.2.1.	"Full validation" is not a defined concept in validation literature or in	
Paragraph 6	regulatory guidance. It is especially unclear in the context of the	
Line 97-101	paragraph how the adjective "full" relates to cell-based assays and PCR	
	assays. The validation achievable for each assay depends on the details	
	of the science and technology, and the word "full" does not add useful	
	information.	
	Final sentence is outside of scope and should be deleted. If the sentence	
	remains then the term "full validation" and "general acceptance" should	
	be removed as it is ambiguous.	
	Such an approach is not peculiar to assuring the viral safety of IMPs but	
	would be applicable also to an approved product and ultimately will	
	require tull validation of these alternative tests and a general acceptance	
	of them by regulatory agencies.	
Rentschler	"Any change in the production process that results in an extension of	Comment accepted. This has been addressed in the revision.
(Ed)	the in vitro cell age such as by the introduction of a WCB or by change	
Section	in scale, will require re-assessment of EOP cells".	
4.2.1.	Taking as an example well-characterised and widely used recombinant	
	CHO cell line we do no see a significant increase in safety by testing	
	EOP cens during various process development levels at chinical phase	
	1/11. During development a cortain number of process variations occur. For	
	CHO calls derived from a well characterized MCB and with a standard	
	in vitro cell culture assay for hervests it seems to be sufficient to	
	avaluate the EOP virus status for phase III production and market scale	
	(i.e. not necessary for earlier clinical development stages)	
	1 (i.e. not necessary for earner enniear development stages).	
4 2 2 JINPRO	CESSED BULK	
1.2.2 UNI KO		
Line no. +	Comment and Rationale	Outcome

paragraph		
IMPG	i.e., at least three batches	This has been taken onboard in revised 4.2.3
4.2.2		
	Change to i.e., three batches	
RBS	In this paragraph, the wording of the second sentence is not completely	This has been taken onboard in revised 4.2.3
4.2.2 Testing	clear. The requirement to test at least three batches of unprocessed bulk	
for viruses in	material is related to the MAA and is not applicable to clinical material.	
unprocessed	It is therefore proposed to delete the text in brackets.	
bulk		
	Proposed amendment of the text:	
	heteboo that have been menufactured may be <i>limited</i>	
FEDIA/ERE	Particles that have been manufactured may be <i>united</i> .	Quantification of retraviral particles is passesary in order to be able
(Ed)	not required to be quantitative	to demonstrate adequate removal of them
Section 4.2.2		to demonstrate adequate removal of them.
Paragraph 1	"Independent of the stage of development, the upprocessed bulk should	
Line 104	be tested as defined in ICH O5A including estimation quantification of	
	retroviral particles"	
EFPIA/EBE	The text in the draft guideline regarding number of batches could be	This has been taken onboard in revised 4.2.3
(Ed)	misinterpreted and more explicit language is required. Since the	
Section 4.2.2	number of lots manufactured early in clinical development may be	
Paragraph 1	limited, the wording "on at least a single lot of unprocessed bulk"	
Line 103	should be added.	
	"Independent of the stage of development, the unprocessed bulk should	
	be tested as defined in ICH Q5A on at least a single lot of unprocessed	
	bulk, where applicable."	
	TION (Conoral)	
4.2.3 VALIDA	(General)	
Line no. +	Comment and Rationale	Outcome
paragraph		
no.		
IMPG	The guide states that full validation studies should be completed prior to	This is clarified in the revision.
Section 4.2.3	use in Phase III studies. This is inconsistent with 4.1 3 rd para, which	
1st	states "a reduced programme may be appropriatecompared with	

paragraph	data requirements for marketing authorisation". Further guidance is required as "full" validation at the end of Phase II is not likely.	
IMPG Section 4.2.3, Paragraph 2, first sentence	"Validation should be performed [] robustness may not be warranted at early stages of clinical development." It is assumed that the term "early stage" refers to clinical phases I and II.	This is clarified in the revision.
RBS 4.2.3. Validation of virus inactivation/r emoval	 Please specify and/or add glossary The term 'validation' is not used in the ICH Q5A guideline. In order to be consistent, this term should be replaced by 'evaluation'. It is proposed to change the title of this Chapter to the following: 4.2.3. Evaluation of virus inactivation/removal 	This is clarified in the revision.
RBS 4.2.3. Validation of virus inactivation/r emoval	In general virus validation studies according to ICH Q5A are mostly not completed before phase III studies are performed. The request to finalize the studies before phase III would mean in such cases that phase III studies are postponed or phase III studies are performed before the final production and purification process has be established. Considering the current situation, the last sentence of the first paragraph should be amended by removing the statement that full virus validation according to ICH Q5A should be completed prior to phase III studies. It is not completely clear whether the term 'robustness' is really used in the sense of the ICH Q5A guideline. If so, this means that the investigation with different viruses in order to characterize the capacity of the process to remove/inactivate a broad range of viruses is not required. The proposed change is therefore only related to avoid the use of the word 'validation'. It is proposed to delete the second part of the fourth sentence. This sentence should have the following wording: Evaluation of virus inactivation/removal according to ICH Q5A should be initiated as soon as the final production and purification process has been established. Proposed change in the first sentence of the second paragraph: <i>Virus studies s</i> hould be performed according to the principles of Q5A although a demonstration of robustness may not be warranted at early	Comment accepted. The guidance on this issue is completely revised.

	stages of clinical development		
PDA	In the current draft, little flexibility from the described procedures	Comment accepted.	The guidance on this issue is completely revised.
118	appear to be allowed. This is the case even for IMPs which may be		
	developed for illnesses where no cure exists. Ideally, virus safety		
	should be evaluated in the context of the overall safety of the planned		
	clinical study. In the draft document, this context is missing, potentially		
	resulting in two different safety assessments. This is a significant		
	disadvantage as compared to the approach in other regions of the globe,		
	for example the US. The US PTC on Monoclonals allows such		
	flexibility and should be considered by the BWP.		
	Also the draft document only allows not having a final process at the		
	start of phase III for special cases. This is not to be in line with ICH		
	Q5A and S6. It also is unrealistic and not in accord with current		
	industry practice. Changes - may they even be minor changes - are still		
	made to e.g. the production process during phase III.		
	"Full viral validation according to Q5A should be initiated as soon as		
	the final production and purification process has been established. This		
	activity can occur concomitantly with phase III trials, but needs to be		
	completed prior to submission of a marketing authorization. Refer to		
	chapter 4.4 of this guideline."		
EFPIA/EBE	"Full viral validation according to Q5A should be initiated as soon as	Comment accepted.	The guidance on this issue is completely revised.
(Cr)	the final production and purification process has been established and		
Section 4.2.3	should be completed prior to use of the product in Phase III studies,		
Line 117	unless otherwise justified."		
~	The default position in the draft guidance particularly with regard to		
Section 4.2.5	expectations for Phase 3 is inappropriately restrictive, and is of		
Line 181	significant concern to EFPIA & EBE members. Further elaboration of		
	the guidance is required to define the data expectations for inclusion in		
	the IMPD for a Phase 3 clinical study for different scenarios based on		
	the risk/potential benefit assessment.		
	It is agreed that <u>initiation</u> of viral evaluation studies according to Q5A		
	should be initiated as soon as the final production and purification		
	process has been established which could be before or in parallel with		
	Phase 3 clinical studies. However <u>completion</u> of such studies is		
	possible only once the final commercial process has been locked down		
	and is typically accomplished in parallel with process qualification (PQ)		

	and process validation (PV) of the commercial process. The Phase 3	
	manufacturing process is rarely identical to the Commercial	
	manufacturing process; scale up, site transfers and process refinements	
	are commonplace. The requirement for completion of studies to Q5A	
	on the Phase 3 process as well as the commercial process would be	
	extremely burdensome on Industry, resulting in significant delay to	
	Phase 3 initiation, and the duplication of many studies. The rationale	
	for the conduct of such studies prior to the initiation of Phase 3 clinical	
	studies is contrary to the risk-based approach to assessment of viral	
	safety advocated by other parts of the proposed guideline.	
	Delete following text from Section 4.2.3	
	<i>"Full viral validation according to Q5A should be initiated as soon as</i>	
	the final production and purification process has been established and	
	should be completed prior to use of the product in Phase III studies,	
	unless otherwise justified."	
	Section 4.2.5 should be deleted. Remit of Section 4.2.4 should be	
	extended with the following text to include Phase 3 material	
	excluded with the following text to include I have 5 material.	
	"Full viral validation according to Q5A should be initiated as soon as	
	the final production and purification process has been established and	
	should be completed in parallel with the Phase 3 clinical programme	
	for inclusion in the Marketing Authorisation Application, unless	
	otherwise justified."	
EFPIA/EBE	Reference is made to the CHMP note for guidance on virus validation	Reference to 268/95 remains pertinent as it describes the criteria for
(Maj)	studies (CPMP/BWP/268/95), which is applicable for commercial	an effective step and notes that there is more to an effective step that
Section 4.2.3	products, but it is not made clear to what extent this guideline is	the log no. of viruses removed. The revised guidance should clarify
Paragraph 2	considered applicable to IMPs. In particular, 268/95 includes guidance	what is expected.
Line 126	on the interpretation of virus validation studies and defines the	
	minimum level of clearance that a step must achieve before it can be	
	considered effective (4 logs). However, for certain virus types (e.g.	
	small non-enveloped viruses), it can be difficult to achieve this level of	
	clearance for individual steps or the process overall.	
	Whilst it is accepted that companies should take reasonable steps to	
	······································	

	all virus types, it is felt that a rigid application of the LRF requirements stated in 268/95 is inappropriate for IMPs, particularly where the potential clinical benefits of trial participation outweigh the potential viral safety risk.	
	It is recognised that, for IMPs where the purification process is still under development, the clearance of viral contamination to the levels expected for Commercial products (as defined in the CHMP Note for Guidance on virus validation studies) may not be achievable. In such scenarios, specific testing for viral contamination using Q-PCR or	
	equivalent techniques, may be justified to mitigate the potential risk of viral contamination. The sponsor should justify within the context of the overall risk/benefit assessment.	
EFPIA/EBE (Ed) Section 4.2.3. Paragraph 2 Line 121	It should be clarified that per ICH Q5A, robustness is defined as "the capacity of the manufacturing process to remove and/or inactivate viruses in general" using "non-specific model viruses with differing properties". This definition should not be misconstrued to mean robustness as evaluated in process validation.	The revision clarifies what is intended by a 'demonstration of robustness' in virus reduction studies.
	Insert ICH Q5A definition of robustness or include a glossary to clarify terminology used in the guideline.	
EFPIA/EBE (Ed) Section 4.2.3, Paragraph 2, Line 121	 ''Validation should be performed [] robustness may not be warranted at early stages of clinical development." It is assumed that the term "early stage" refers to clinical phases I and II. Please specify and/or add glossary 	This has been taken into consideration in the revised text.
4.2.4 VALIDA	ATION – PHASE I AND II	
Line no. + paragraph no.	Comment and Rationale	Outcome
Merck Page 6 Line 9 (after 1rst	During very early development, edge-of-failure limits may not have been defined for new manufacturing processes. In these cases, use of representative (i.e. set-point) conditions is reasonable as long as the manufacturer can defend that the actual manufacturing process ran at	Comment accepted; text revised accordingly, see 4.2.4.

paragraph)	the set-points. Use of worst-case limits in the viral clearance study is relevant to platform processes and processes in late development, for which the level of experience is greater and edge-of-failure limits have been explored.	
	"In performing the viral clearance/removal validation study, relevant levels process parameters should be used and defended (i.e. set points for new processes in early development, worst-case limits for platform processes and in late development)."	
Merck Page 6 2 nd bullet point	The last sentence in the bullet point appears to represent a strong opinion. We suggest deleting the opinion, or adding a set of credible scientific references that support the point.	Point taken into consideration in the revision of the text regarding published data.
Merck Page 6 3^{rd} paragraph of 3^{rd} bullet	Delete the last sentence, or add references. Much of this text is either extremely specific (i.e. regarding nanofilters) or extremely subjective ("Ifis not entirely convincing"). Consider rephrasing the concept for clarity.	Point taken into consideration in the revision of the text.
point	Limit 3 rd paragraph of 3 rd bullet point to the following with new text shown in red font: A rationale should be provided why prior in-house data can be applied to the new product, e.g. referring to viral clearance data of a particular purification step would be possible when the product has similar	
	biochemical properties and is purified by identical methods. The manufacturer should provide a critical analysis of the manufacturing step for which in-house data will be applied.	
BIOGEN 4.2.4	Please confirm that "worse case" manufacturing parameters need not be proven experimentally, but rather based on a mechanistic understanding of and/or previous experience with similar inactivation/removal procedures. Experimental proof would require multiple studies to be performed with each virus for each new manufacturing process.	Point taken into consideration in the revision of the text.
	Inclusion of statement confirming that "worse case" manufacturing parameters can be based on a mechanistic understanding of and/or previous experience with similar inactivation/removal procedures.	
BIOGEN 4.2.4	Please clarify, given the importance placed on retroviral clearance, whether it is acceptable to develop a generic claim for this virus type.	Point noted in the revision of the text although it is not clear what is meant by a 'generic claim'.

	Clarification regarding generic claims for retrovirus	
BIOGEN	Section 4.2.4 states that "Two orthogonal steps should be assessed [for	What is meant by two orthogonal steps has been clarified
424	inactivation / removal of an enveloped virus if possible" Please clarify	what is meant by two of thogonal steps has been clarified.
1.2.1	whether the two orthogonal steps can be physicochemical and/or	
	chromatographic. Can the the two steps can be confined to one of these	
	clearance categories as long as differing mechanisms of actions apply	
	erearance caregories as rong as arreining meenaments or actions appry.	
	Definition of whether the two orthogonal steps can be physicochemical	
	and/or chromatographic.	
IMPG	Flexibility to re-use columns should be encouraged for Phase I and II.	Point taken into consideration in the revision of the text.
Section 4.2.4	The statements "not generally required" should be deleted and	
	reworded.	
	Should state, "During early stage of development columns may be re-	
	used and appropriate studies, including sanitisation, should be	
	undertaken and justified.	
IMPG	Enveloped virus is a vague term.	It is not felt necessary to expand on what is an enveloped virus.
Section		
4.2.4, 2nd	Add after enveloped virus "e.g., XMuLV" and include reference to	
paragraph	Q5A Appendix 2, Table A.1"	
IMPG	Published data should be used when applicable.	Point taken into consideration in the revision of the text.
Section		
4.2.4, second	Delete last sentence	
bullet		
IMPG	Critical parameters are most important in the strategy referenced. A	It is felt that the original wording is clear and preferable.
Section 4.2.4	modular validation approach should be possible.	
third bullet,		
second	Suggest replacing "Processing prior to the specific step for the new and	
paragraph	the established product(s) should follow a similar strategy to "The	
	critical process parameters to a specific step for the new and established	
	i'Two orthogonal stong should be gauged if possible''	This point has been taken enhand in the verticion of the text
INIPG Section 4.2.4	Two orinogonal steps should be assessed, if possible .	This point has been taken onboard in the revision of the text.
Deregraph 2	For small, non-enveloped virus macrivation/removal, one process step is	
r alagiapii 2	additional step needs to be validated	
sentence 4		

	Replace "if possible" with "where a single step is shown to be ineffective."	
IMPG Section 4.2.4 Paragraph 3	 ''In performing the validation study, the limits of (i.e. worst-case) process parameters should be used'' There are few manufacturing runs at clinical stages, and those runs are performed at target conditions. The understanding of design space and the robustness of the separation is sufficient to establish "worst case" during early clinical manufacturing. Furthermore, in some cases it is difficult to establish the scientific basis for "worst case". Replace "the limits (i.e. worst-case) process parameters should be used" with "target process parameters should be used. It may be advisable to use worst-case conditions where applicable (e.g., usage of the highest pH realised in the manufacturing process for virus inactivation) 	This point has been taken onboard in the revision of the text.
IMPG Section 4.2.4 paragraph 4 bullet 2 sentence 4	 ''Published data are especially unreliable where the removal of viruses is virus specific or not predictive in general, e.g. chromatography.'' We agree with the draft document on limited use of published data to support modular viral validation. Published data usually does not provide sufficient information on all of the process parameters for a unit operation. This data should not be used alone to support reduced validation program. In-house data, where all of the process attributes and parameters are thoroughly understood, can provide the complete confidence that the new product/process will clear virus to the same extent as the previous product. However, the last sentence stating that virus removal by chromatography is virus specific or not predictive in general is contradictory to Q5A. VI.C. Paragraph 4, which is a science and risk, based evaluation of virus removal by separation steps, such as chromatographic procedures. Replace with "Published data alone are not sufficient to support modular validation." 	This point has been taken onboard in the revision of the text.
IMPG Section 4.2.4 paragraph 4 bullet 3 sub	"A rationale should be provided why prior in-house data can be applied to the new product, e.g. referring to viral clearance data of a particular purification step would be possible when the product has similar biochemical properties and is purified by identical methods".	This point has been taken into consideration in the revision of the text.

paragraph 3	In order to use modular validation, a defined set of scientific criteria on each type of unit operation must be met, which then leverages in house	
sentence 1	validation data from previous similar processes. Previous validation	
	studies or design space studies for certain unit operation can provide	
	data to define a design space.	
	Replace "purified by identical methods" with "purified by identical	
	methods and/or similar process performance parameters i.e., within an	
	established design space.	
IMPG	The column re-use data is continually gathered post-approval, with	Reference to the requirements for the MAA has been avoided in the
Section 4.2.4	extensions based on ongoing data.	revision.
last		
paragraph on	Suggest changing the last sentence to "However, they will be expected	
page 6	in the MAA to a strategy for column re-use and sanitisation studies	
	will be expected in the MAA with a commitment to conect data post-	
RBS	It is proposed that the next three Chapters (currently 4.2.4 and 4.2.5 as	The revised text has new structure of chanters and the term
424	well as a new Chapter containing a part of current Chapter 4.2.4 should	validation has been avoided
Validation of	be subchapters of 4.2.3.	vanuation has been avoided.
materials for	Change of the titles is proposed to avoid confusion in the use of the	
Phase I and	term 'validation'	
II studies		
	Proposed change in structure and titles:	
	4.2.3. Evaluation of virus inactivation/removal	
	4.2.3.1. Evaluation of materials for Phase I and II studies	
	4.2.3.2. Evaluation of materials for Phase III studies	
	4.2.3.3. Circumstances for a reduced program of virus clearance	
DDC	Studies	This point has been taken enhand in the model of the test
KBS	It is proposed to use the correct terms retrovirus and retrovirus like	This point has been taken onboard in the revision of the text.
Validation of		
materials for	The current text should be amended to the following:	
Phase I and	Case B cells (as defined in ICH O5A) contain <i>endogenous retroviruses</i>	
II studies	or retrovirus like particles and a retrovirus should be used in evaluating	
	the inactivation/removal of viruses to demonstrate full clearance of	
	particles present in the bulk harvest.	
RBS	In the third paragraph it is proposed to use the limits of process	This point has been taken onboard in the revision of the text.

4.2.4.	parameters for performing virus studies. This is good but the text should	
Validation of	not imply that this reflects 'worst-case conditions'. It is sometimes not	
materials for	to predict what worst-case conditions are. In very early stages of	
Phase I and	development the limits of process parameters might not yet been	
II studies	defined so that the target values have to be considered. The	
	manufacturer should justify the approach taken but it is proposed to	
	delete the text in brackets.	
	It is proposed to delete the text in brackets and read the sentence as	
	following:	
	In performing virus clearance studies, the limits of process parameters	
	should be used, if not otherwise justified.	
RBS	It is stated already in Chapter 4.1 that 'in-house experience may also be	Reference to data requirements for the MAA has been deleted.
4.2.4.	applicable to the data requirements of an MAA'. It should be considered	
Validation of	therefore to allow the use of in-house data for clinical material in later	
materials for	stage of development. If so, it would be better to re-locate this complete	
Phase I and	part as an additional Chapter:	
II studies		
	The text should be amended as following:	
	The third paragraph should be deleted and re-located as Chapter 4.2.3.3.	
	Circumstances for a reduced program of virus validation studies	
	The fourth paragraph should be maintained in this chapter as the third	
	paragraph:	
	Due to the use of dedicated columns and the comparability they will	
	be expected in the MAA.	
RBS	The part describing the conditions for a reduced program for virus	This has been given a separate sub-section.
4.2.4.	clearance studies should become a separate chapter (4.2.3.3.).	
Validation of	In the last paragraph, line 5, the term 'nanofilter' is used. It should be	The term 'nanofilter' has been avoided.
materials for	replaced by 'virus filter'. The term 'virus filter' or 'virus retention filter'	
Phase I and	is more appropriate as it relates directly to the case that filter have been	
II studies	developed for this application whereas the term 'nanofiltration' is used	
	also for other applications (e.g. water purification).	
ļ	The term 'nanofilter' should be replaced by the term 'virus filter'.	
PDA	It is important to clarify that full validation according to Q5A would not	This point has been taken onboard in the revision of the text;
123	include resin reuse studies. This is is acknowledged in section 4.2.4 last	reference to MAA requirements has been omitted.
	paragraph as not needed for investigational material, but would be	

PDA	 expected in any MAA filed. These studies are not needed before the MAA as the relatively limited investigational product demand limits the number of lots produced to meet this demand and the consequent number of chromatography cycles For "unless otherwise justified." suggest adding clarification "unless otherwise justified (as in column reuse and sanitization studies which would be provided in the MAA)."Specify text in following section 4.2.5 "Validation for phase III" accordingly to state that "full validation according to ICH Q5A should be [] completed prior to use of the product in Phase III studies []. Column reuse and sanitisation studies are not required at this point in time. However, they will be expected in the MAA 	The term is used loosely and does not require a definition
131	term "early stage" refers to clinical phases I and II	The term is used loosely and does not require a definition.
151	term early stage refers to ennieur phases rand n.	
	Please specify and/or add glossary	
PDA	"Two orthogonal steps should be assessed, if possible". For small,	These points have been taken onboard in the revision of the text.
151	non-enveloped virus inactivation/removal, it is often feasible to	
	demonstrate the robustness of only one effective process step early in development. We feel that at this store, this should be sufficient if	
	effective removal can be demonstrated. Otherwise a additional steps	
	needs to be validated and demonstrated for robustness. This can be	
	impractical as there are only a few manufacturing runs at clinical stages,	
	and those runs are performed at target conditions.	
	The understanding of design space and the robustness of the separation is sufficient to octablish "worst case" during early clinical	
	manufacturing. This information can be applied cross-products as long	
	as the unit operation is understood from a mechanistic standpoint.	
	Furthermore, in some cases it is difficult to establish the scientific basis	
	for "worst case"	
	Replace "if possible" with "where a single step is shown to be	
	ineffective."	
PDA	We have limited knowledge of the "worst case parameters" for viral	This point has been taken onboard in the revision of the text.
152	removal. It is inappropriate to assume that the worst case parameters	

-		
	for viral clearance are the same as those for step yield, peak resolution,	
	etc. Determining this will require an extensive experimental effort,	
	product-by-product basis	
	product-by-product basis.	
	Delete: In performing the validation study, the known limits of (i.e.	
	worst case) process parameters should be used. Replace "the limits (i.e.	
	worst-case) process parameters should be used" with "target process	
	parameters should be used. It may be advisable to use worst-case	
	conditions where applicable and known (e.g. usage of the highest pH	
	realised in the manufacturing process for virus inactivation)	
PDA	We agree with the draft document on the preference of in-house data	This point has been taken onboard in the revision of the text.
158	over published data to support modular viral validation. Published data	
	does not always provide sufficient information on all of the process	
	parameters for a unit operation. In cases where there is limited	
	information on applicable process parameters, published data should not	
	be used alone to support a reduced validation program, except in	
	threatoning indications	
	infeatening indications.	
	In-house data, where all of the process attributes and parameters are	
	thoroughly understood, can provide greater confidence that the new	
	product/process will clear virus to the same extent as the previous	
	product.	
	However, we disagree with the last sentence stating that virus removal	
	by chromatography is virus specific or not predictable in general. This	
	is contradictory to Q5A. VI.C. Paragraph 4 which advocates a science	
	and risk based evaluation of virus removal by separation steps, such as	
	chromatographic procedures.	
	Delete last sentence of this paragraph.	
PDA	We believe that the in house validation data concept, relies on meeting	The guidance provided in referring to "purified by identical
178	defined sets of scientific criteria for each type of unit operation. This	methods" is felt to be adequate and appropriate.
	then leverages in house validation data from previous similar processes.	
	Previous validation studies or design space studies for certain unit	
	operation can provide data to define a design space. This design space	
	can be applied to subsequent products with similar, but not necessarily	

	identical unit operations	
	Replace "purified by identical methods" with "purified by identical	
	as justified".	
PDA	Column lifetime studies are not necessary at the investigational stage	This point has been taken onboard in the revision of the text.
171	monitored thereafter.	
	Due to the use of dedicated columns and the comparably small number	
	of batches manufactured during investigational development, column	
	re-use and sanitisation studies are generally not required for Phase I, II and III metarial. However, they will be expected in the MAA	
FFPIA/FBF	"Two orthogonal steps should be assessed if possible"	This point has been taken into consideration in the revision of the
(Mai)	Two ormogonal steps should be assessed, if possible .	text.
Section 4.2.4	For small, non-enveloped virus inactivation/removal, one process step is	
Paragraph 2	sufficient if effective removal can be demonstrated. Otherwise an	
Line 140	additional step needs to be validated.	
	Replace with:	
	"Two orthogonal steps should be assessed, where a single step is shown	
	to be ineffective."	
EFPIA/EBE	Title should be made more explicit. Also applies to the title of 4.2.5. It scenes that Sections $4.2.4$, $4.2.5$ and $4.2.6$ should be subsections of	The layout of sections and their titles have been revised.
(Eu) Section 4.2.4	Section 4.2.3 rather than Sections in their own right	
Line 128	Section 4.2.5 rather than Sections in their own right.	
	Change to:	
	"Validation of virus inactivation / removal for Phase I and II studies"	
EFPIA/EBE	The term "full clearance" is misleading as it implies 100% removal of	It is felt that the term 'full clearance' provides appropriate guidance
(Ed)	virus particles. Viral inactivation procedures may result in non-viable	without spelling out these finer points. The use of terms such as
Section 4.2.4	particles, which could still be detected by PCR testing.	'adequate' and 'sufficient' always beg the question as to what is
Line 132	lower than the limit of detection for cell based assays	aucquate/sufficient.
	To wer than the mint of detection for cen bused assuys.	
	Replace "full clearance" with "adequate clearance" or "sufficient	
	clearance".	
EFPIA/EBE	If the MCB is a Case B in ICH Q5A (such as a CHO cell) Phase I	This has not been taken onboard in the revision in order to maintain

(Ed)	clinical trial studies should be permitted to commence as a long as a	a broad emphasis on all virus and cell types from the very start of
Section 4.2.4	solvent/detergent or detergent step is used in the process.	clinical development.
Paragraph 1		
Line 137	Considerable flexibility should be given to not generating new viral	
	clearance data as outlined in 4.2.4.	
	The following should replace the first sentences	
	Consequently, prior to the initiation of Phase Latudian for both Case A	
	Consequently, prior to the initiation of Phase I studies, for both Case A	
	(no viral contaminant has been identified) and Case B cells, the process	
	should be evaluated for the inactivation/removal of an enveloped virus	
	(a fetrovirus for Case B) and a small non-enveloped virus, unless	
	detergent sten in the process	
EEDIA /EDE	<u>detergent step in the process.</u>	This commont has been taken enhand in the revision
EFFIA/EDE	In performing the evaluation study, the timits of (i.e. worst-case)	This comment has been taken onboard in the revision.
(Eu) Section 4.2.4	process parameters snouia de usea	
Section 4.2.4	There are faw manufacturing muss at alinical stages, and these muss are	
Faragraph 5	nerformed at target conditions. The understanding of design space and	
Lille 141	the reductness of the constraint may not sufficient to establish "worst	
	assa" during contractinical monufacturing. Furthermore, in come coses it	
	is difficult to astablish the scientific basis for "worst assa"	
	is difficult to establish the scientific basis for worst case.	
	Replace with	
	"In performing the evaluation study target process parameters should	
	be used. It may be advisable to use worst-case conditions as they apply	
	to viral clearance where applicable (e.g. usage of the highest nH	
	realised in the manufacturing process for virus inactivation)"	
EFPIA/EBE	"Published data are especially unreliable where the removal of viruses	This comment has been taken onboard in the revision.
(Ed)	is virus specific or not predictive in general."	
Section 4.2.4		
paragraph 4	We agree with the draft document on limited use of published data to	
bullet 2	support modular viral validation. Published data usually do not provide	
Line 145	sufficient information on all of the process parameters for a unit	
	operation. These data should not be used alone to support reduced	
	validation program. In-house data, where all of the process attributes	
	and parameters are thoroughly understood, can provide the complete	

	confidence that the new product/process will clear virus to the same	
	extent as the previous product.	
	However, the last sentence stating that virus removal by	
	chromatography is virus specific or not predictive in general is	
	contradictory to Q5A. VI.C. Paragraph 4 which is a science and risk	
	based evaluation of virus removal by separation steps, such as	
	chromatographic procedures.	
	Replace with "Published data alone are not sufficient to support	
	1100ulai vanualion.	The suidence previded in referring to Ununified by identical
EFPIA/EBE	A rationale snould be provided why prior in-house data can be	The guidance provided in referring to "purified by identical
(Ed)	applied to the new product, e.g. referring to viral clearance data of a	methods" is telt to be adequate and appropriate.
Section 4.2.4	particular purification step would be possible when the product has	
paragraph 4	similar biochemical properties and is purified by identical methods .	
Line 162	In order to use modular validation, a defined set of scientific criteria on	
	each type of unit operation must be met, which then leverages in house	
	validation data from previous similar processes. Previous validation	
	studies or design space studies for certain unit operations can provide	
	data to define acceptable conditions for viral inactivation / removal.	
	•	
	Replace "purified by identical methods" with "purified by identical	
	methods and/or similar process operational parameters".	
EFPIA/EBE	It should be noted that resins are dedicated to a specific product and	This comment has been taken onboard in the revision.
(Ed)	columns may be shared between products.	
Section 4.2.4	It is assumed from the text that this also includes phase III material,	
Paragraph 5	such studies are generally not required for the same reasons as	
Line 177-	described above but will be required for the MAA.	
179	Final sentence should be deleted, out of scope.	
	Due to the use of dedicated chromatographic resins and the comparably	
	small number of batches manufactured during clinical development.	
	column re-use and sanitisation studies are generally not required for	
	Phase I, II and III material. However, they will be expected in the	
	MAA.	
4.2.5 VALIDA	ATION – PHASE III	

Line no. +	Comment and Rationale	Outcome
paragraph		
no.		
EGA	There is perhaps an area of potential uncertainty in this section on phase	This issue has been addressed with revised guidance.
4.2.5	III trials which refers to Q5A, because it does not really clarify how and	
	why any differences in methodology with an approved product should	
	be different compared with an IMP for a phase III study, and what could	
	be used for justification of any differences.	
IMPG	Same rationale as for Section 4.2.3 above.	This issue has been addressed with revised guidance.
Section 4.2.5		
	Delete "and should be completed prior to use of the product in Phase III	
	studies, unless otherwise justified."	
IMPG	"Full viral validation according to Q5A should be initiated as soon as	This issue has been addressed with revised guidance.
Section 4.2.5	the final production and purification process has been established and	
	should be completed prior to use of the product in Phase III studies,	
	unless otherwise justified."	
	Reduced program of validation studies should be allowed for PIII, if	
	supported by in-house data. Further column reuse and sanitization	
	studies should not be required if limited product runs for PIII, or	
	supported by in-house data. This is supported by draft guideline section	
	4.1, paragraph 3.	
	Replace "unless otherwise justified" with "unless otherwise	
	justified, based on relevant in-house experiences (see section 4.4)."	
	Suggest adding clarification that column reuse and sanitization studies	
	are not required for phase III, and should be provided in the MAA."	
RBS	Change of the wording from 'validation' to 'evaluation' and provide	This comment has been taken onboard in the revision.
4.2.5.	this chapter as sub-chapter 4.2.3.2.	
Validation of		
materials for	4.2.3.2. Evaluation of virus inactivation/removal for Phase III material	
Phase III		
studies		
RBS	If it is accepted that the final production and purification process might	This issue has been taken onboard in the revised guidance.
4.2.5.	not be defined prior to phase III studies, the full validation according to	
Validation of	ICH Q5A should not be required before phase III studies are initiated.	

materials for	This implies however, that the requirements for phase III materials are	
Phase III	defined. The proposed wording should be seen as an attempt to	
studies	differentiate between requirements for clinical material and	
	requirements for the MAA.	
	In the interest of harmonised requirements for the virus safety	
	assessment of clinical materials it would be valuable to express clearly	
	in this paragraph whether sanitization studies are needed if columns are	
	re-used in this stage of development and whether studies are expected	
	demonstrating virus partitioning on re-used columns in relation to virus	
	partitioning on new resins. According to the current experience that	
	virus partitioning on new or re-used resins may very only in extreme	
	cases, it is proposed to require the investigation of the sanitization	
	procedure before phase III studies are initiated if column recycling is	
	performed. This request may be beneficial for the manufacturer as well	
	as it may demonstrate that there are limitations which require a change	
	in the procedure or regeneration and sanitization using higher volumes	
	to wash and purify (high salt wash) the resin before re-use.	
	Proposed change of the text for this paragraph:	
	Evaluation of virus clearance according to ICH Q5A should be initiated	
	as soon as the final production and purification process has been	
	<i>established</i> . Prior to Phase III studies it must be demonstrated that that	
	there is excess capacity for virus clearance built into the purification	
	process to assure an appropriate level of safety for the final product.	
	The data generated for clinical material in earlier stages of development	
	may be used but changes in manufacturing conditions during	
	development that may influence directly or indirectly (by changes in	
	other then the evaluated manufacturing stages) the virus	
	inactivation/removal capacity of the process must be considered; re-	
	evaluation might be needed. The selection of viruses should be	
	reconsidered and additional viruses implemented if needed to provide	
	confidence in the capacity of the process for robust clearance of viruses.	
	Even if not a complete evaluation of the process capacity for virus	
	inactivation/removal according to ICH QSA is required, manufacturers	
	should justify the approach taken, considering the model viruses used	
	and the number of steps involved in the evaluation of the process. The	
	investigation of potential effects of variation in process parameters on	
	virus inactivation/removal are generally not required for Phase III	

	material but should be considered in the discussion of the virus	
	clearance data; they will be expected in the MAA.	
	If columns are re-used in this stage of development, sanitization studies	
	should be performed to demonstrate its effectiveness for virus	
	inactivation; due to the small number of column recycling for clinical	
	material studies demonstrating virus partitioning on re-used columns vs.	
	new columns are generally not required for phase III material. However,	
	data will be expected in the MAA.	
PDA	Issue 1: The expectations of the draft document will unnecessarily	
Page 7,	increase product development timelines by postponing the start of Phase	
section 4.2.5	III.	
	The full viral validation studies per Q5A typically takes 9-12 months to	
	complete from the point of collecting the representative material for the	
	study from the Phase III campaign to the completion of all reports. In	
	addition, review time by the Clinical Trial Application by the regulatory	
	authorities will also postpone phase III by variable lengths of time,	
	depending on the complexity of the submission	
	Thus, to complete the study prior to the use of Phase III clinical	
	material, sponsors will need to delay the start of their Phase III clinical	
	program for a significant period of time. This requirement will be a	
	significant obstacle to biopharmaceutical companies to bring innovative	
	medicine to patients in a manner that best balances development time	
	and safety of products.	This issue has been taken onboard in the revised guidance.
PDA	Issue 2 : To fulfil the expectations of the draft document, process	
Page 7,	experience currently gained in Phase III will need to be obtained prior	
section 4.2.5	to Phase III. Example is provided:	
	If full Q5A virus removal validation is started as soon as the final	
	production process is established, then the process that is used for the	
	viral validation needs to be set before Phase III production experience is	
	gathered. As of today, a Phase III process undergoes some amount of	
	optimization and scale up. This optimization is carefully implemented	
	on the basis of process performance, and extensive development studies	
	which can be on-going during Phase III. The process is very likely to	
	be further optimized based on actual experience generated from the full	
	scale Phase III production. All of this optimization contributes to	
	product safety and consistency, but is jeopardized if the initial phase III	
	process is cemented in place because of regulatory concerns.	This issue has been taken onboard in the revised guidance.

	Examples:	
	• Ratios of pre-filter and filter areas for a given process load	
	might need to be adjusted based on actual scale data	
	• the protein concentrations of given column chromatographic	
	intermediates might change, thus the ranges of product concentrations	
	might not be set representatively until sufficient data generated from	
	actual Phase III scale production become available.	
	• In both cases, if full viral clearance validation data is needed	
	prior to having the pivotal scale production experience, the scale-down	
	model used for the viral validation would be unrepresentative of the	
	actual commercial production.	
PDA	Issue 3 (related with Issue 2) : To fulfil the expectations of the draft	
Page 7	document virus removal validation studies will be needed ahead of	
section 4 2 5	other process validation activities which can subsequently impact viral	
Section 11210	clearance if the process requires subsequent optimization.	
	Upon seeing positive results from proof of concept Phase II clinical	
	studies firms initiate process validation activity in parallel with the	
	Phase III clinical development Prior to the Phase III clinical studies	
	the production process is typically not set and thus not vet ready for	
	formal process validation. The actual production experience and	
	process characterization are critical to define the range of process	
	narameters	
	To meet the requirement stated in the draft guideline, the full viral	
	validation would need to be conducted significantly ahead of other	
	components of process validation, which is contrary to current world	
	wide regulatory expectations.	This issue has been taken onboard in the revised guidance.
PDA	Issue 4: Economic considerations can impact whether a product	
Page 7.	proceeds in the development pipeline.	
section 4.2.5	In many cases, for example for the oncology products, the clear	
	commercial feasibility of a product is not determined until the Phase III	
	clinical studies are completed. In these cases the requirement to commit	
	the resources for viral validation before Phase III can be prohibitive	
	from the economical point of view. By allowing flexibility in this area,	
	product development for economically marginal products is	
	encouraged. This is particularly important for products designed for	
	orphan indications or indications more common in developing countries	
	than industrialized nations.	This issue has been taken onboard in the revised guidance.

PDA	Issue 5 : The current safety record of biopharmaceuticals are excellent.	
Page 7,	Biopharmaceutical products have demonstrated superior viral safety	
section 4.2.5	record. Due to the extreme diligence from sponsors in implementing	
	good practice in cell line and raw material testing, and building in	
	robust viral clearance capability in their downstream processes, no	
	adverse safety event related to viral contamination has yet occurred. In	
	this context, there is no clear reason to change current regulatory	
	expectations by requiring full viral validation ahead of Phase III clinical	
	studies. We believe that this represents an undue burden to the	
	biopharmaceutical industry and is not necessary to demonstrate an	
	acceptable level of safety for clinical trial subjects.	This issue has been taken onboard in the revised guidance.
PDA	Issue 6 : The safety approach for biopharmaceuticals is multi-faceted	
Page 7,	and robust.	
section 4.2.5		
	The ability of the downstream process to clear enveloped and non-	
	enveloped viruses is currently evaluated during early stages of	
	development. This consideration should greatly reduce any potential	
	safety concerns associated with the inadequate removal of endogenous	
	or adventitious viruses after minor process changes. In this context, we	
	feel that gathering of additional, secondary information as per Q5A full	
	virus removal validation (e.g. additional models, column cleaning, viral	
	distribution, etc) can be postponed until the marketing application stage	
	without sacrificing the safety of clinical trial subjects.	This issue has been taken onboard in the revised guidance.
PDA	We believe that a reduced program of validation studies should be	This issue has been taken onboard in the revised guidance.
195	allowed for phase III, if supported by in-house data. Further column	
	reuse and sanitization studies should not be required if there are only a	
	limited number of product runs for phase III. Reuse/sanitization can	
	also be supported by in-house data. This is supported by draft guideline	
	section 4.1, paragraph 3.	
	Replace "unless otherwise justified " with "unless otherwise	
	justified, based on relevant in-house experiences (see section 4.4)."	
	Suggest adding clarification that column reuse and sanitization studies	
	are not required for phase III, and should be provided in the MAA if	
	only limited number of batches is made for phase III or supported by in-	
	house data."	

4.2.6 VALIDATION ANALYTICAL TECHNIQUES		
Line no. +	Comment and Rationale	Outcome
paragraph no.		
MERCK Page 7 Sec 4.2.6	It is not clear if this section applies only to the quantitative tests used in the viral inactivation/removal validation study, or if it applies to the various viral "limit" tests used as part of the qualification of the cell banks prior to Phase I studies. The validation parameters appropriate for a limit test are quite different than those for a quantitative test. Note also that no viral tests are actually described in the EP in detail such as that provided for mycoplasma or sterility testing, for which it is accepted that revalidation is unnecessary (only "qualification" of new test articles). Please clarify.	This comment has been taken onboard in the revision.
MERCK Page 7 Sec 4.2.6	This sentence is quite unclear: "Viral tests performed in accordance with the European Pharmacopoeia are normally not (re-) validated by the company." Since the EP does not actually describe the viral tests in detail for biologics as it does for others like mycoplasma and sterility, does this mean that all viral "limit" tests need to be validated, or does it mean that scientifically suitable viral limit tests, such as those mentioned (but not described) in the EP do not need to be validated? Please clarify scope of this section.	This comment has been taken onboard in the revision.
EGA 4.2.6 para 2	The guideline states "Viral tests performed in accordance with the European Pharmacopeia are normally not (re-)validated by the company". EGA comments: There are currently no compendial methods for analytical procedures applicable to biotechnological products specific for viruses, comparable to those that have been published for e.g. mycoplasma testing. (There is only a chapter on virus testing technical details for vaccines) We would like to emphasise that it is very desirable to have compendial methods for virus testing for several reasons: 1. A very important part of validation of tests for viral contamination is the detection limit for specific viruses. For this kind of validation, reference standards are needed, e.g. virus stocks with a	This comment has been taken onboard in the revision.

	defined virus concentration. The determined virus concentration of a	
	virus stock is highly dependent on cultivation conditions and indicator	
	call line used for quantification. Therefore, different testing sites use	
	virus stocks as reference standards for validation and as positive	
	controls which may not necessarily be comparable. Guidance from	
	controls which may not necessarily be comparable. Guidance from	
	autorities (for example via compendial methods) on now to prepare	
	reference standards for virus stocks would allow standardization of the	
	most common virus test methods.	
	2. Clear guidance (for example via compendial methods) would be	
	very helpful to define the requirement of sample-matrix specific	
	validation of tests for viral contamination, e.g. spiking of sample with	
	positive control to determine interference (as it is described for example	
	for compendial Mycoplasma testing). Such validation is currently not	
	common for tests for viral contamination. For phase I/II clinical trials,	
	such sample specific validation should not be required.	
	3. Guidance from authorities (for example via compendial	
	methods), on which viruses should be included in such validation	
	studies for the most common virus test methods (e.g. in vitro assay,	
	electron microscopy) would be appreciated.	
	4. It should be noted that in vivo test methods for viral	
	contamination usually are not validated. Validation would mean a	
	torture and death for a lot of animals, especially since very many	
	viruses could be validated in such studies. If validation is	
	recommended, these studies should be done once and then a compendial	
	method should be described which avoids further validation studies by	
	the individual test sites.	
	5. In general, several virus test methods are currently not or not	
	fully validated by some contractor test laboratories. Before coming into	
	force. 6-12 months for implementation of the new guidance should	
	therefore be considered to allow sufficient time for validation of the	
	methods	
IMPG	Validation of Analytical procedures of the viral testing is typically not	This comment has been taken onboard in the revision
Section	included in a submission ICH O5A does not request validation of viral	
426	test methods	
T.2.0.		
	Change Section name to 4.2.6 Qualification of Analytical Procedures	
	Delete entire section excent second paragraph	
	Delete entire section except second paragraph.	

RBS	The requirements of this chapter are not clear. The request for	This comment has been taken onboard in the revision.
4.2.6	validation of analytical procedures is part of the general provision of	
Validation of	production of IMPs according to the principles of GMP (Directive	
analytical	2001/20/EC and Annex 13 GMP). Viral tests apart from PCR assays	
procedures	validation are not directly implemented in the methodology provided by	
	Ph.Eur. or are laid down for the control of vaccines (e.g. 2.6.16). No	
	requirements related to analytical procedures are implemented in ICH	
	Q5A. The meaning of the requirements implemented in this Chapter is	
	therefore not clear. If it is the intention to require here that sufficient	
	sensitive methods should be used for detection of retrovirus and	
	adventitious viruses in MCB and EOP/unprocessed bulk or that	
	sufficient sensitive methods for virus detection should be used when	
	virus clearance studies are executed, this might be covered by the	
	reference to the ICH Q5A guideline or should be clearly stated in this	
	Chapter.	
	The requirements given by this Chapter should be clarified.	
	It is proposed to clarify the meaning of the requirements laid down	
	in this Chapter or, if the requirements are covered by other	
	documents, e.g. ICH Q5A or GMP regulations, it is proposed to	
	delete the Chapter 4.2.6. Validation of Analytical Procedures.	
PDA 206	Regarding the sentence: "In addition to the information to be provided	This comment has been taken onboard in the revision.
206	for Phase I/II trials, for Phase III studies a full validation report should	
	be held available and should be submitted upon request." . We believe	
	that submitting a summary of the validation data is sufficient to	
	establish product safety, as long as the full report is available for	
	inspection.	
	Poplace "a full validation report should be submitted upon request "	
	with "a summary of validation data should "	
EEDIA/EDE	Consistent with the requirements of CHMD/OWD/185401/2004	This commont has been taken enhand in the revision
(Mai)	Consistent with the requirements to the Chamical and Dharmacautical	THIS COMMENT HAS DEEN TAKEN UNDUATU III UIE TEVISION.
Section 126	Quality Documentation concerning Investigational Madiginal Products	
$\frac{1}{1} \text{ Jine } 184$	in Clinical Trials) it should not be necessary to provide full validation	
	reports for analytical procedures	
	Furthermore, consistent with ICH Q5A, "assays should include	

appropriate controls to ensure adequate sensitivity and specificity."	
Analytical methods employed are not validated, but rather qualified.	
Formal analytical validation studies for methods applied for viral testing	
may not be performed on a product by product basis and are usually	
qualified to reflect the nature of the method used. There is no	
distinction based on the phase of development.	
Revise as follows:	
4.2.6 Validation Qualification of Analytical Procedures	
"For Phase I/II clinical trials. The suitability of the analytical methods	
applied for viral testing should be stated and demonstrated in a tabular	
summary as appropriate. A tabulated summary of the results of the	
qualification carried out according to ICH methodology should be	
provided (o.g. results of values found for the specificity linearity	
provided (e.g. results of values found for the specificity, intearity,	
range, accuracy, precision, quantification and detection mint, as	
appropriate).	
Assays should include appropriate controls to ensure adequate	
sensitivity and specificity.	
Viral tests performed in accordance with the European Pharmacopoeia	
are normally not (re-) qualified by the company.	
In addition to the information to be provided for Phase I/II trials, for	
Phase III studies a full validation report should be held available and	
should be submitted upon request."	
	 appropriate controls to ensure adequate sensitivity and specificity." Analytical methods employed are not validated, but rather qualified. Formal analytical validation studies for methods applied for viral testing may not be performed on a product by product basis and are usually qualified to reflect the nature of the method used. There is no distinction based on the phase of development. Revise as follows: 4.2.6 Validation Qualification of Analytical Procedures "For Phase I/II clinical trials, The suitability of the analytical methods applied for viral testing should be stated and demonstrated in a tabular summary, as appropriate. A tabulated summary of the results of the qualification, carried out according to ICH methodology, should be provided (e.g. results of values found for the specificity, linearity, range, accuracy, precision, quantification and detection limit, as appropriate). Assays should include appropriate controls to ensure adequate sensitivity and specificity. Viral tests performed in accordance with the European Pharmacopoeia are normally not (re-) qualified by the company. In addition to the information to be provided for Phase I/II trials, for Phase III studies a full validation report should be held available and should be submitted upon request."

4.3 RISK ASSESSMENT

Line no. +	Comment and Rationale	Outcome
paragraph		
no.		
IMPG Section 4.3, paragraph 1, sentence 3-5	"The indication, the dose, the frequency of administration, the number of people exposed and the study duration will also impact on the risk assessment. It should be noted that the immunological status of the Phase II and Phase III trial group may differ from those in the Phase I group. Additional clinical parameters may be of value and will be included in the risk assessment if applicable"	These comments have been taken onboard in the revision.

In accordance with Q5A the viral safety assessment should be based on	
three complementary columns:	
a) selecting and testing cell lines and other raw materials, including	
media components, for the absence of undesirable viruses which may be	
infectious and/or pathogenic for humans;	
b) assessing the capacity of the production processes to clear infectious	
viruses;	
c) testing the product at appropriate steps of production for absence of	
contaminating infectious viruses.	
Accordingly, the viral safety assessment required in this draft guideline	
should focus at these "quality related" aspects. Clinical parameters,	
such as dosing, patient number, study duration, change during	
development. Therefore, clinical parameters will usually not be (and	
should not be) the primary decision basis for the safety	
testing/validation programme determined for the product, and should	
not be required in the viral safety risk assessment, unless optionally, if	
deemed necessary/helpful by the company.	
The guideline requires to give an assessment of the immune status of	
the patients to have a better idea if the exposed patients are able to	
respond adequately to a viral infection induced by potential viral	
contaminants present in the product	
The immunological status of the patient population may vary among	
different studies and not only between phase I and phases II or III. In	
case of patient with weaker immune status, the probability of	
contamination by a virus of the environment is bigger than by the	
potential presence of virus in the biotechnology products.	
Suggest revision as follows:	
In accordance with Q5A the viral safety assessment should be based on	
three complementary columns:	
a) selecting and testing cell lines and other raw materials, including	
media components, for the absence of undesirable viruses which may be	
infectious and/or pathogenic for humans;	
b) assessing the capacity of the production processes to clear infectious	
viruses;	
c) testing the product at appropriate steps of production for absence of	
contaminating infectious viruses.	

	The indication, the dose, the frequency of administration, the number of	
	people exposed, the study duration and the immunological status of the	
	patients may also impact on the risk assessment and may be included in	
	the risk assessment if considered applicable by the manufacturer. In this	
	context, it should be considered that several of these parameters would	
	change between Phase I, II and III. Additional clinical parameters may	
	be of value and may be included in the risk assessment if applicable.	
IMPG	"[] a risk assessment should be provided with an application for	This comment has been taken onboard in the revision.
Section 4.3,	clinical trial authorisation taking into consideration the factors noted	
paragraph 2,	above in section 4 and the points outlined in section 4 regarding	
sentence 2	characterisation of cell lines and validation of inactivation/removal."	
	It is unclear what exactly is here being referred to. (factors noted under	
	section 4.1 and 4.2.4?)	
	Suggest to revise as follows:	
	[] a risk assessment should be provided with an application for	
	clinical trial authorisation taking into account the factors noted under	
	4.1 (bullet list).	
	Otherwise, please specify.	
RBS	The last sentence of the first paragraph might be misleading when it is	This comment has been taken onboard in the revision.
4.3. Virus	read as an argument for less or higher virus safety requirements for	
safety risk	products applied to patients who might or might not be immune against	
assessment	infection with specific viruses.	
	The meaning of this statement should be clarified.	
	Proposed change:	
	The meaning of the sentence it should be noted that the immunological	
	status of the phase II and phase III trial group may differ form those in	
DD 4	the phase I group should be clarified.	
PDA 210	This line appears to include a request for raw data. The justification for	"Raw" has been deleted.
210	the raw data request is unclear in this context. The need for raw data	
	maniform in the second set of shirts at starting should be instituted in a should be	
	review in the context of clinical studies should be justified and clarified.	
	review in the context of clinical studies should be justified and clarified. In addition, such requests contradict the previous section which allows	
	review in the context of clinical studies should be justified and clarified. In addition, such requests contradict the previous section which allows for tabulated summary data.	
	review in the context of clinical studies should be justified and clarified. In addition, such requests contradict the previous section which allows for tabulated summary data.	
DD 4	review in the context of clinical studies should be justified and clarified. In addition, such requests contradict the previous section which allows for tabulated summary data.	This has been alarified

211	 with an application for clinical trial authorisation taking into consideration the factors noted above in section 4 and the points outlined in section 4 regarding characterisation of cell lines and validation of inactivation/removal." Please clarify which points are being referred to. Are they the factors noted under section 4 1 and 4 2 4? 	
	Suggest to revise as follows:[] a risk assessment should be provided with an application for clinical trial authorisation taking into account the factors noted under 4.1 (bullet list).	
MHRA	In section 4.3 the following sentence appears: 'It should be noted that the immunological status of the phase II and phase III trial group may differ from those in the phase I group.' The purpose of the phrase is a little opaque unless it is understood that phase I subjects are healthy volunteers.	This has been taken onboard in the revision.
EFPIA/EB (Ed) Section 4.3 Paragraph 1 Line 198	 E ''[] a risk assessment should be provided with an application for clinical trial authorisation taking into consideration the factors noted above in section 4 and the points outlined in section 4 regarding characterisation of cell lines and validation of inactivation/removal.'' It is unclear what exactly is here being referred to (factors noted under section 4.1 and 4.2.4?) 	This has been clarified.
	Suggest to revise as follows: [] a risk assessment should be provided with an application for clinical trial authorisation taking into account the factors noted under 4.1 (bullet list). Otherwise please specify	
EFPIA/EB (Ed) Section 4.3 Paragraph 1 Line 200	 E "The indication, the dose, the frequency of administration, the number of people exposed and the study duration will also impact on the risk assessment. It should be noted that the immunological status of the Phase II and Phase III trial group may differ from those in the Phase I group. Additional clinical parameters may be of value and will be included in the risk assessment if applicable'' 	These comments have been taken onboard in the revision.
	In accordance with Q5A the viral safety assessment should be based on "quality related" aspects. Clinical parameters, such as dosing, patient	

	number, study duration, should not be the primary decision basis for the	
	viral safety risk assessment. However the inclusion of such criteria as	
	part of a justification to mitigate sub-optimal clearance levels, or to	
	postpone the conduct of certain studies to later stages of development, is	
	supported.	
	The guideline requires to give an assessment of the immune status of	
	the patients, in order to have a better idea if the exposed patients are	
	able to respond adequately to a viral infection induced by potential viral	
	contaminants present in the product. The immunological status of the	
	patient population may vary among different studies and not only	
	between phases of development. In case of patient with weaker immune	
	status, the probability of contamination by a virus of the environment is	
	higher than by the potential presence of virus in the biotechnology	
	products.	
	Suggest revision as follows:	
	"In accordance with Q5A the viral safety assessment should be based	
	on three complementary columns:	
	a) selecting and testing cell lines and other raw materials, including	
	media components, for the absence of undesirable viruses which may be	
	infectious and/or pathogenic for humans;	
	b) assessing the capacity of the production processes to clear infectious	
	viruses;	
	c) testing the product at appropriate steps of production for absence of	
	contaminating infectious viruses.	
	The indication, the dose, the frequency of administration, the number of	
	people exposed, the study duration and the immunological status of the	
	patients may also impact on the risk assessment and may be included in	
	the risk assessment if considered applicable by the manufacturer. In this	
	context it should be considered that such parameters may change	
	between Phase I, II and III. Additional clinical parameters may be of	
	value and may be included in the risk assessment if applicable"	
4.4 RE-EVAI	LUATION DURING DEVELOPMENT	
Line no	Comment and Pationale	Outcome
		Outcome

IMPG 4.4, 1 st paragraph, last sentence New validation studies are not required unless the small-scale model is no longer applicable. This has been taken onboard in the revision. IMPG 1ast sentence Change "additional viruses studies may be needed" to "additional virus testing may be needed if the small scale model is no longer applicable." It was not felt necessary to provide such examples. The revised text production process and perform a virus safety risk assessment as described above and provide the updated information for significant changes to the relevant authorities. New validation studies may be required. Care should be taken in the introduction of any specific viral inactivation/removal steps during development to avoid any detrimental effect on the quality of the product." It was not felt necessary to provide such examples. The revised text provides guidance on how manufacturers should manage changes. IMPG Section 4.4, last paragraph Not applicable. Noted and taken onboard in the revision.
4.4, 1 st no longer applicable. paragraph, last sentence Change "additional viruses studies may be needed" to "additional virus testing may be needed if the small scale model is no longer applicable." IMPG "The manufacturer should document the changes made to the production process and perform a virus safety risk assessment as described above and perform a virus safety risk assessment as tequired. It was not felt necessary to provide such examples. The revised text provides guidance on how manufacturers should manage changes. 3 Care should be taken in the introduction of any specific viral inactivation/removal steps during development to avoid any detrimental effect on the quality of the product." It was not felt necessary to provide such examples. The revised text provides guidance on how manufacturers should manage changes. IMPG Section 4.4 last paragraph Not applicable. Noted and taken onboard in the revision.
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4.5 DOCUMENTATION
Line no. + Comment and Rationale Outcome
paragraph
no
MERCKAt least 2 documents are cited in this section, but which appear not toThis has been corrected.
Page 8 be included in the reference list (III/5512/93). Please include all
Sec 4.5 references in the list.
IMPG References to commercial guidelines is concerning at Phase 1/2 and Point noted but references useful.
Section 4.5. may encourage MAA-level expectations on early development.
Add reference to serum: CPMP/BWP/1793/02. Reference added.

IMPG	The risk assessment is study specific and not product specific anymore.	Comments noted and taken into consideration in the revision.
Section 4.5	If this risk assessment has to be included in the section 3.2.A.2., the	
paragraph 2.	technical filing has to be systematically updated for each application.	
sentence 1	Cross reference to previous submission is no longer possible.	
	The viral safety validation in early phase is done once at the time where	
	the clinical development program for phase I and II is not fully fixed.	
	Might be not applicable	
	In case of abbreviated IMPD section (previous submission done with	
	the same compound), only the viral safety assessment with an updated	
	risk assessment could be needed in some cases?	
IMPG	"It should be noted that raw data or full reports might be required	This comment has been taken into consideration in the revision:
Section 4 5	When the applicant makes use of generic data (i.e. data from other	however expansion of the guidance by providing such examples was
paragraph 2	products) an adequate package of data should be provided to allow an	not felt to be appropriate.
sentence 4	assessment of the generic data and to provide confidence that these	
sentence 1	data are valid or supportive for the specific product under	
	development "	
	The statement "It should be noted that raw data or full reports might be	
	required " does not give guidance as to when that may be the case	
	Companies need to know the circumstances under which these data will	
	be required and the expectations of all agencies should be the same	
	be required and the expectations of an agencies should be the same.	
	Please give examples (e.g. in a part of an Appendix) which raw data or	
	full reports may be required	
RBS	In the second paragraph, the format of reporting should consider the	Points taken onboard in the revision.
4.5.	nomenclature in the IMPD: Attachment 2 is 2.1.A.2. The wording	
Format of	should be amended.	
clinical trial	In this paragraph, the term 'generic data' is used. In order to be	
authorization	consistent in this document, the term 'generic data' should be replaced	
documentati	by the term 'in-house data'.	
on.	It is not completely clear what does it mean if it is required: 'The level	
	of detail should be adapted to the stage of development'. Full reports	
	and raw data might be required also for clinical material for phase I/II	
	studies. Such a request would not require extra work from the sponsor	
	because the reports must be available if the data are reported;	

	furthermore, it should be made clear for the sponsor that raw data are	
	required and should be provided by contract laboratories or internal labs	
	as part of the reports. The extent of data is different between the stages	
	of development but this does not implement that the level of reporting is	
	different. It is proposed to clarify this request or to delete this sentence	
	(see proposal).	
	The request of full reports and raw data should be clarified (see the	
	proposed amendment).	
	For the second paragraph of the chapter the following wording is	
	proposed (changes are printed in bold):	
	The format, as required by the "Detailed guidance for the request for	
	authorisation of a clinical trial on a medicinal product for human use to	
	the competent authorities, notification of substantial amendments and	
	declaration of the end of the trial" includes a specific attachment, i.e.,	
	Attachment 2: 2.1.A Appendices. 2.1.A.2. Adventitious Agents Safety	
	Evaluation, dedicated to the data on virus safety of biotechnological	
	IMPs. All the data should be brought together in this Attachment in	
	order to be self-standing and understood in its entirety without other	
	sections of the main dossier having to be consulted. It should be noted	
	that full reports including raw data of cell line testing and virus	
	clearance studies might be required. When the applicant makes use of	
	in-house data (i.e. data from other products) an adequate package of	
	data should be provided to allow an assessment of the in-house data and	
	to provide confidence that these data are valid or supportive for the	
	specific product under development.	
PDA	The statement "It should be noted that raw data or full reports might be	This comment has been taken into consideration in the revision:
248	required." does not give guidance as to when that may be the case and	however expansion of the guidance by providing such examples was
	when not. Companies need to know the circumstances under which	not felt to be appropriate.
	these data will be required in order to submit adequate dossiers. We	
	also believe that harmonization of the expectations of regulatory	
	agencies in this matter is desirable.	
	The increasing trend in industry for risk assessment is toward study	
	specific assessments and away from product specific assessments. If	
	this risk assessment is to be included in the section 3.2.A.2.of technical	
	filings, subsequent technical filings will need to be systematically	
	updated for each new application. If this is the case, future cross	

references to previous submissions will no longer be possible. The current industry practice is to assess viral assets the is is done once and at the time where the clinical development program for phase I and II is not fully fixed. This complicates the continuity of risk assessments. Please give examples (e.g., in a part of an Appendix) which raw data or full reports may be required. In case of abbreviated IMPD section (previous submission done with the same compound), is it possible that only the viral safety assessment with an updated risk assessment would be needed? EFP1A/EBE Numbering of attachments should be corrected. (Ed) Section 4.5 It is mentioned that the section should be self-standing/ without other sections to be consulted. However, the section should be allowed without repetition of information. The sentence " <i>It should be noted that raw or</i> " has no edit value, instead it might allow most diverse interpretation from different health authorities. Cross reference to guidelines intended for commercial products may lead to inappropriate expectations for different Member States. "Complete and detailed documentation" for raw materials of biological origin is ambigious and should be deleted or clarified. The format, as required by the "Detailed guidance for the request for authorisation of a difficult and on a medicinal product for human use to the competent authorities, notification of substantial amendments and declaration of the read of the trial" includes a specific attachment, i.e., Attachment 2:: 1.342-A.242.344 with the street for authorized products of the specific attachment is and declaration of the enceptent authoritise, nepodices, 2: 1.342-A.242.344 with theac			
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assessments. Please give examples (e.g., in a part of an Appendix) which raw data or full reports may be required. In case of abbreviated IMPD section (previous submission done with the same compound), is it possible that only the viral safety assessment with an updated risk assessment would be needed? EFPIACEBE Numbering of attachments should be corrected. (Fd) It is mentioned that the section should be self-standing/ without other sections to be consulted. However, the section should be comprehensive enough to be able to evaluate the virus safety of DS and DP and references to other relevant sections (e.g. S.2, S.4 should be allowed without repetition of information. The sentence "It should be noted that raw or" has no edit value, instead it might allow most diverse interpretation from different health authorities. Cross reference to guidelines intended for commercial products may lead to inappropriate expectations for different Member States. "Complete and detailed documentation" for raw materials of biological origin is ambigious and should be deleted or clarified. The format, as required by the "Detailed guidance for the request for autorisation of a clinical rind on a medicinal product for human use to the competent authorities, notification of substantial amendments and declaration of the end of the triaf" includes a specific attachment, i.e., Attachment 2: 13-3-A.2, Appendices, 2: 1-3-A.2, Append		phase I and II is not fully fixed. This complicates the continuity of risk	
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biotechnological IMPs. All the data should be brought together in this		Safety Evaluation dedicated to the data on virus safety of	
		biotechnological IMPs. <u>All the data should be brought together in this</u>	

	Attachment in order to be self standing and understood in its entirety	
	without other sections of the main dossier having to be consulted. The	
	section should be comprehensive and detailed enough to support an	
	assessment of the virus safety of the IMP. References to other relevant	
	sections should be utilised to avoid a repetition of information. The	
	level of detail should be adapted to the stage of development. It should	
	be noted that raw data or full reports might be required. When the	
	applicant makes use of generic data (i.e. data from other products), an	
	adequate package of data should be provided to allow an assessment of	
	the generic data and to provide confidence that these data are valid or	
	supportive for the specific product under development.	
	For general consideration on virus safety documentation, information to	
	be submitted should (or can) take into consideration the items stated by	
	the document on "Contribution to part II of the structure of the dossier	
	for applications for marketing authorisation Commission of the	
	European Communities -III/5512/93".	
	Particular attention should be paid to raw material of biological origin	
	for which a complete and detailed documentation should be provided.	
EFPIA/EBE	The guidance on the format of viral safety information in the IMPD is	This comment has not been taken onboard in the revision. It is
(Ed)	helpful, as it will further promote harmonisation of expectations	inappropriate for the guidance to cover this.
Section 4.5	amongst the member states regarding the content and format of the	
Line 223	dossier. In light of this detailed guidance, it is considered that there	
	should no longer be any requirement to provide viral safety information	
	in formats other than the IMPD. In this respect, we propose that the	
	viral safety form currently required for applications in France is	
	withdrawn.	
EFPIA/EBE	"The level of detail should be adapted to the stage of development. It	This comment has been taken into consideration in the revision;
(Ed)	should be noted that raw data or full reports might be required."	however expansion of the guidance by providing such examples was
Section 4.5		not felt to be appropriate.
Line 232	Delete sentence or further elaborate circumstances which may justify	
	provision of raw data / full reports, and at which stage(s) of	
	development.	
MHRA	Section 4.5 provided some concern as to the level of data expected to be	This comment has been taken into consideration in the revision;
	provided. This section suggests that raw data or full reports might be	however expansion of the guidance by providing such examples was
	required, but no indication is made of the circumstances when this	not felt to be appropriate.
	would be applicable	